

Flambeau Mining Company
Subsidiary of Kennecott Corporation
N4100 Highway 27
Ladysmith, WI 54848
(715) 532-6690
FAX (715) 532-6885

Post-It™ brand fax transmittal memo 7671		# of pages ▶
To <i>John Coleman</i>	From <i>L. Lynch</i>	
Co.	Co. <i>DNR</i>	
Dept.	Phone #	
Fax # <i>262-2500</i>	Fax #	



August 17, 1994

Mr. Larry Lynch
Wisconsin Department of Natural Resources
Bureau of Solid and Hazardous Waste Management
101 South Webster Street, GEF II
P.O. Box 7921
Madison, WI 53707-7921

RECEIVED

AUG 19 1994

**BUREAU OF SOLID
HAZARDOUS WASTE MANAGEMENT**

Dear Mr. Lynch:

RE: Flambeau Project - Modification to the Mining Permit

Flambeau Mining Company (Flambeau) is submitting this letter requesting two minor modifications to its Mining Permit pertaining to the Flambeau Project (reference Docket No. IH-89-14). These modification requests are presented to the Wisconsin Department of Natural Resources (WDNR) pursuant to Part 2, Condition 3 of Flambeau's Mining Permit. Because these modifications do not increase or decrease the mining site and do not change the intent or implementation of the approved mining or reclamation plans, it is our interpretation that the modifications are not substantial. The two modifications have been previously discussed with you. At the time of the discussions it was understood that you concurred that the modifications were not substantial. A description of the requested modifications follows:

- Asbestiform Monitoring Schedule.** The schedule for sampling asbestiform was modified pursuant to the request of the Air Monitoring Section of the Bureau of Air Management, WDNR. As discussed in Part 4, Section 5 of the Mine Permit, asbestiform was to be monitored for one month during a 12-month period. The monitoring was to take place between May 1 and September 30. The Department requested, during the review of the asbestiform monitoring plan, that the schedule for monitoring asbestiform be changed to one eight-hour monitoring period for each month, May through September. This sampling schedule was incorporated into the Revised Mining Permit Quality Assurance/Quality Control Document for Asbestiform Sampling dated February 1993.
- Groundwater Quality Standards.** In the fall of 1991 Foth & Van Dyke, on behalf of Flambeau, initially discussed with you the fact that the iron, TDS and manganese standards contained in Condition 9 of Part 1-General Conditions of the project's

Mr. Larry Lynch
Bureau of Solid and Hazardous Waste Management
August 17, 1994
Page 2

January 14, 1991 Mining Permit were inadvertently established well below some background levels at the site. A review of the methods used to establish standards for these three parameters indicated that the iron standard was set based on the way that iron data was summarized by Foth & Van Dyke in the project's "Environmental Impact Report" (EIR). The presentation of iron data in the EIR was confusing, and therefore misinterpreted. The TDS standard was established without consideration for background conditions at two of the site's groundwater monitoring wells. Manganese standards were set by averaging background conditions, which did not consider the fact that averages by nature result in some data being below and other data being above the average. Your discussions with Foth & Van Dyke concluded with an understanding that the project's permit needed to be modified to remedy the situation. As we understand, you informed Foth & Van Dyke that the WDNR recognizes and acknowledges that the required permit modification is not a substantive issue.

Subsequent to the initial discussion, you and Foth & Van Dyke also discussed alternative iron, TDS and manganese groundwater standards for the project. As a result of those discussions, it was agreed that, based on WDNR's interpretation of the project's Mining Permit and NR 182, the following applies to the Flambeau project:

- The applicable groundwater standard at the compliance boundary is to be equal to the mean background results, if the mean exceeds a secondary MCL.
- If the baseline for any parameter at any individual monitoring well in the monitoring program exceeded the standard, then the standard for that parameter at that well as relates to the intervention boundary becomes the test for statistical significance. That is, if any result above the standard is deemed to be statistically significant when compared to the historical values for that particular well, the contingency plan provisions of Condition 9 c) of Part 1 of the project's Mining Permit would apply. */N

Based on the above, Foth & Van Dyke, on behalf of Flambeau, has calculated updated applicable groundwater standards for iron and manganese and alternative concentration limits (ACL's) for iron, manganese and TDS for groundwater monitoring wells for which the baseline for the parameter exceeds existing and the newly proposed standards. The result of these calculations are presented in Tables 1 and 2.

Mr. Larry Lynch
 Bureau of Solid and Hazardous Waste Management
 August 17, 1994
 Page 3

Table 1

Proposed Iron and Manganese Groundwater Standards

Parameter	Standard (mg/L)
Iron	Baseline
	4.19 (overburden)
	1.67 (shallow precambrian)
0.43 (deep precambrian)	
Manganese	Baseline
	0.18 (overburden)
	0.13 (shallow precambrian)
0.31 (deep precambrian)	

Mr. Larry Lynch
Bureau of Solid and Hazardous Waste Management
August 17, 1994
Page 4

Table 2

Proposed ACLs for Iron, Manganese and TDS

Monitoring Well	Type ¹	ACL (mg/L)		
		Iron	Manganese	TDS
MW-1000R	O.B.	---	1.17	---
MW-1000P	D.P.	3.8	1.04	---
MW-1002	O.B.	--	0.21	--
MW-1004	O.B.	--	0.28	1,234
MW-1004P	D.P.	0.60	--	--
MW-1005	O.B.	27.6	1.31	1,000
MW-1005S	S.P.	4.88	0.32	---
MW-1005P	D.P.	4.17	---	---

O.B. - overburden
S.P. - shallow precambrian
D.P. = deep precambrian

The applicable groundwater standard for application at the compliance boundary was calculated by determining the mean of all groundwater monitoring results for iron, manganese and TDS from October of 1987 through the January 1993 quarterly monitoring round for those monitoring wells currently included in the site monitoring program. The statistical analysis showed no significant variance in the data for the three parameters after 1989. Therefore, to increase the sample population, available data through January 1993 was used in the analysis. Statistical methodologies and calculations pertaining to the establishment of proposed groundwater standards for iron and manganese are contained on Exhibits I and IV, which are appended to this letter.

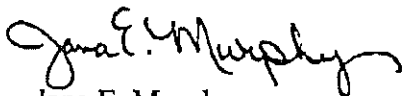
Mr. Larry Lynch
Bureau of Solid and Hazardous Waste Management
August 17, 1994
Page 5

Alternative concentration limits were calculated by placing upper tolerance limits on site historical data for the period of October 1987 through January of 1993. The ACL will act as the point where monitoring results will require that the provisions of Condition 9 c) of Part 1 of the project's Mining Permit be followed. The use of the ACL will eliminate the need for a statistical analysis each time that the groundwater standard is exceeded at a given monitoring well during any given monitoring round. Calculations and statistical methodologies for ACLs are contained in Exhibits II, III and IV, which are appended to this letter.

Statistical methods used for calculating the proposed iron and manganese groundwater standards and ACLs were chosen based on the need to measure significance at the 95% confidence level as specified in NR 182.075(1)(a) and NR 182.04(46). The statistical methodology used as referenced in Exhibits II and III provides an estimate of the upper limit for the upper 95th percentile of the distribution of background measurements. With this method, any future result which exceeds its respective upper tolerance limit would show that a statistically significant increase has occurred with 95% confidence. Use of the approach involving the "mean plus two standard deviations" will provide confidence levels below 95%, and therefore is not applicable. } ??

If you have any questions or comments, please contact us at your convenience.

Sincerely,



Jana E. Murphy
Supervisor of Environmental Affairs

JM:tlw

cc: Greg Fauquier, Flambeau Mining Company
Henry J. Handzel, DeWitt Porter, *et al.*
Ken Markart, Wisconsin Department of Natural Resources
Bernie Dukerschein, Rusk County Board
Tom Riegel, Town of Grant
Al Christianson, City of Ladysmith
Melvin Spencer, Rusk County Zoning Administrator
Jerry Sevick, Foth & Van Dyke

Exhibit I

**Data and Calculations for
Iron and Manganese Groundwater Standards**

Summary Statistics of Iron and Manganese
(Wells Included in Site Monitoring Program)*
(Data Collected Between October 1987 and January 1993)

Flambeau Mining Co.

	Overburden	Shallow Precambrian	Deep Precambrian
<u>Iron</u>			
Total Samples	93	54	80
Total Detections	39	29	59
Minimum (mg/l)	<0.055	<0.055	<0.055
Maximum (mg/l)	24.0	4.30	3.70
Mean** (mg/l)	4.19	1.67	0.43
<u>Manganese</u>			
Total Samples	77	38	64
Total Detections	37	22	63
Minimum (mg/l)	<0.004	<0.004	0.031
Maximum (mg/l)	1.4	0.29	0.88
Mean** (mg/l)	0.18	0.13	0.31

* Includes Overburden Monitoring Wells MW-1000R, 1002, 1002G, 1004, 1005; Shallow Precambrian Wells 1004S and 1005S; Deep Precambrian Wells 1000P, 1004P, 1005P, and 1010P

** If Value was Less Than Detection, Zero was Used to Calculate Mean

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1000R	15-Oct-87		
MW-1000R	05-Nov-87		
MW-1000R	02-Dec-87		
MW-1000R	06-Jan-88		
MW-1000R	03-Feb-88		
MW-1000R	02-Mar-88		
MW-1000R	07-Apr-88		
MW-1000R	04-May-88		
MW-1000R	02-Jun-88		
MW-1000R	06-Jul-88		
MW-1000R	10-Aug-88		
MW-1000R	08-Sep-88		
MW-1000R	04-Jan-89		
MW-1000R	12-Apr-89		
MW-1000R	12-Jul-89		
MW-1000R	07-Nov-89		
MW-1000R	09-Jan-90		
MW-1000R	04-Apr-90		
MW-1000R	16-Aug-90		
MW-1000R	31-Oct-90		
MW-1000R	22-Jan-91		
MW-1000R	16-Apr-91		
MW-1000R	11-Jul-91		
MW-1000R	08-Oct-91		
MW-1000R	08-Jan-92		
MW-1000R	08-Apr-92		
MW-1000R	15-Jul-92		
MW-1000R	06-Oct-92		
MW-1000R	06-Jan-93	0.730	0.130
Total Samples		1	1
Total Detects		1	1
Minimum		0.730	0.130
Maximum		0.730	0.130
Mean*		0.730	0.130

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1000P	15-Oct-87	0.12	0.26
MW-1000P	05-Nov-87	0.15	0.46
MW-1000P	02-Dec-87	0.11	0.59
MW-1000P	06-Jan-88	<0.10	0.55
MW-1000P	03-Feb-88	<0.10	0.61
MW-1000P	02-Mar-88	<0.10	0.65
MW-1000P	07-Apr-88	<0.10	0.64
MW-1000P	04-May-88	<0.10	0.59
MW-1000P	02-Jun-88	<0.10	0.70
MW-1000P	06-Jul-88	0.20	0.72
MW-1000P	10-Aug-88	0.11	0.75
MW-1000P	08-Sep-88	0.45	0.73
MW-1000P	04-Jan-89		
MW-1000P	12-Apr-89		
MW-1000P	12-Jul-89		
MW-1000P	07-Nov-89		
MW-1000P	09-Jan-90		
MW-1000P	04-Apr-90		
MW-1000P	16-Aug-90		
MW-1000P	31-Oct-90		
MW-1000P	22-Jan-91		
MW-1000P	16-Apr-91		
MW-1000P	11-Jul-91	0.650	0.850
MW-1000P	08-Oct-91	0.840	0.880
MW-1000P	08-Jan-92	1.700	0.820
MW-1000P	08-Apr-92	1.300	0.830
MW-1000P	15-Jul-92	0.470	0.730
MW-1000P	06-Oct-92	0.800	0.780
MW-1000P	06-Jan-93	0.150	0.710
Total Samples		19	19
Total Detects		13	19
Minimum		<0.10	0.26
Maximum		1.700	0.880
Mean*		0.371	0.676

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean.

- No Sample

Prepared By: SGL Checked By: JBK

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1002	15-Oct-87	<0.10	0.20
MW-1002	05-Nov-87	<0.10	0.21
MW-1002	02-Dec-87	<0.10	0.15
MW-1002	06-Jan-88	<0.10	<0.05
MW-1002	03-Feb-88	<0.10	<0.05
MW-1002	02-Mar-88	<0.10	<0.05
MW-1002	07-Apr-88	<0.10	<0.05
MW-1002	04-May-88	<0.10	<0.05
MW-1002	02-Jun-88	<0.10	<0.05
MW-1002	06-Jul-88	<0.10	<0.05
MW-1002	10-Aug-88	<0.06	<0.05
MW-1002	08-Sep-88	<0.10	<0.05
MW-1002	04-Jan-89		
MW-1002	12-Apr-89		
MW-1002	12-Jul-89		
MW-1002	07-Nov-89		
MW-1002	09-Jan-90		
MW-1002	04-Apr-90		
MW-1002	16-Aug-90		
MW-1002	31-Oct-90		
MW-1002	22-Jan-91		
MW-1002	16-Apr-91		
MW-1002	11-Jul-91	0.990	0.005
MW-1002	08-Oct-91	<0.055	<0.004
MW-1002	08-Jan-92	<0.055	<0.004
MW-1002	08-Apr-92	<0.055	<0.004
MW-1002	15-Jul-92	<0.055	<0.004
MW-1002	06-Oct-92	<0.055	0.015
MW-1002	06-Jan-93	0.059	0.005
Total Samples		19	19
Total Detects		2	6
Minimum		<0.055	<0.004
Maximum		0.990	0.210
Mean*		0.055	0.031

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1002G	15-Oct-87	<0.10	0.09
MW-1002G	05-Nov-87	<0.10	0.12
MW-1002G	02-Dec-87	<0.10	0.09
MW-1002G	06-Jan-88	<0.10	<0.05
MW-1002G	03-Feb-88	<0.10	<0.05
MW-1002G	02-Mar-88	<0.10	<0.05
MW-1002G	07-Apr-88	<0.10	<0.05
MW-1002G	04-May-88	<0.10	<0.05
MW-1002G	02-Jun-88	<0.10	<0.05
MW-1002G	06-Jul-88	<0.10	<0.05
MW-1002G	10-Aug-88	<0.06	<0.05
MW-1002G	08-Sep-88	<0.10	<0.05
MW-1002G	04-Jan-89		
MW-1002G	12-Apr-89		
MW-1002G	12-Jul-89		
MW-1002G	07-Nov-89		
MW-1002G	09-Jan-90		
MW-1002G	04-Apr-90		
MW-1002G	16-Aug-90		
MW-1002G	31-Oct-90		
MW-1002G	22-Jan-91		
MW-1002G	16-Apr-91		
MW-1002G	11-Jul-91	<0.055	0.005
MW-1002G	08-Oct-91	<0.055	<0.004
MW-1002G	08-Jan-92	<0.055	<0.004
MW-1002G	08-Apr-92	<0.055	<0.004
MW-1002G	15-Jul-92	<0.055	<0.004
MW-1002G	06-Oct-92	<0.055	<0.004
MW-1002G	06-Jan-93	<0.055	<0.004
Total Samples		19	19
Total Detects		0	4
Minimum		<0.055	<0.004
Maximum		<0.10	0.120
Mean*		0	0.016

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Prepared By: SGL Checked By: JBK

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1004	15-Oct-87	0.21	<0.05
MW-1004	05-Nov-87	0.26	0.28
MW-1004	02-Dec-87	0.12	0.07
MW-1004	06-Jan-88	<0.10	<0.05
MW-1004	03-Feb-88	<0.10	0.05
MW-1004	02-Mar-88	<0.10	<0.05
MW-1004	07-Apr-88	<0.10	<0.05
MW-1004	04-May-88	<0.10	<0.05
MW-1004	02-Jun-88	<0.10	<0.05
MW-1004	06-Jul-88	0.12	<0.05
MW-1004	10-Aug-88	<0.06	<0.05
MW-1004	08-Sep-88	<0.10	0.06
MW-1004	04-Jan-89		
MW-1004	12-Apr-89	<0.055	
MW-1004	12-Jul-89	0.097	
MW-1004	07-Nov-89	0.055	
MW-1004	09-Jan-90	<0.026	
MW-1004	04-Apr-90	0.077	
MW-1004	16-Aug-90	<0.055	
MW-1004	31-Oct-90	<0.055	
MW-1004	22-Jan-91		
MW-1004	16-Apr-91	0.110	
MW-1004	11-Jul-91	<0.055	0.004
MW-1004	08-Oct-91	<0.055	<0.004
MW-1004	08-Jan-92	<0.055	<0.004
MW-1004	08-Apr-92	<0.055	<0.004
MW-1004	15-Jul-92	0.059	0.057
MW-1004	06-Oct-92	<0.055	<0.004
MW-1004	06-Jan-93	<0.055	<0.004
Total Samples		27	19
Total Detects		9	6
Minimum		<0.026	<0.004
Maximum		0.260	0.280
Mean*		0.041	0.027

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1004S	15-Oct-87	0.11	0.11
MW-1004S	05-Nov-87	<0.10	0.09
MW-1004S	02-Dec-87	<0.10	0.07
MW-1004S	06-Jan-88	<0.10	<0.05
MW-1004S	03-Feb-88	<0.10	<0.05
MW-1004S	02-Mar-88	<0.10	<0.05
MW-1004S	07-Apr-88	<0.10	<0.05
MW-1004S	04-May-88	<0.10	<0.05
MW-1004S	02-Jun-88	<0.10	<0.05
MW-1004S	06-Jul-88	<0.10	<0.05
MW-1004S	10-Aug-88	<0.06	<0.05
MW-1004S	08-Sep-88	<0.10	<0.05
MW-1004S	04-Jan-89		
MW-1004S	12-Apr-89	<0.055	
MW-1004S	12-Jul-89	<0.055	
MW-1004S	07-Nov-89	<0.023	
MW-1004S	09-Jan-90	<0.026	
MW-1004S	04-Apr-90	<0.055	
MW-1004S	16-Aug-90	<0.055	
MW-1004S	31-Oct-90	0.660	
MW-1004S	22-Jan-91		
MW-1004S	16-Apr-91	<0.055	
MW-1004S	11-Jul-91	<0.055	<0.004
MW-1004S	08-Oct-91	<0.055	<0.004
MW-1004S	08-Jan-92	<0.055	<0.004
MW-1004S	08-Apr-92	<0.055	<0.004
MW-1004S	15-Jul-92	<0.055	<0.004
MW-1004S	06-Oct-92	<0.055	<0.004
MW-1004S	06-Jan-93	<0.055	<0.004
Total Samples		27	19
Total Detects		2	3
Minimum		<0.023	<0.004
Maximum		0.660	0.110
Mean*		0.029	0.014

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1004P	15-Oct-87	<0.10	0.12
MW-1004P	05-Nov-87	<0.10	0.13
MW-1004P	02-Dec-87	<0.10	0.14
MW-1004P	06-Jan-88	0.10	0.14
MW-1004P	03-Feb-88	0.55	0.21
MW-1004P	02-Mar-88	<0.10	<0.12
MW-1004P	07-Apr-88	0.14	0.14
MW-1004P	04-May-88	<0.10	0.13
MW-1004P	02-Jun-88	<0.10	0.12
MW-1004P	06-Jul-88	0.19	0.13
MW-1004P	10-Aug-88	<0.06	0.12
MW-1004P	08-Sep-88	<0.10	0.11
MW-1004P	04-Jan-89		
MW-1004P	12-Apr-89	0.260	
MW-1004P	12-Jul-89	0.630	
MW-1004P	07-Nov-89	0.250	
MW-1004P	09-Jan-90	0.330	
MW-1004P	04-Apr-90	0.200	
MW-1004P	16-Aug-90	0.310	
MW-1004P	31-Oct-90	0.220	
MW-1004P	22-Jan-91		
MW-1004P	16-Apr-91	0.320	
MW-1004P	11-Jul-91	0.330	0.130
MW-1004P	08-Oct-91	0.220	0.130
MW-1004P	08-Jan-92	0.320	0.120
MW-1004P	08-Apr-92	0.370	0.140
MW-1004P	15-Jul-92	0.380	0.130
MW-1004P	06-Oct-92	0.320	0.130
MW-1004P	06-Jan-93	0.390	0.140
Total Samples		27	19
Total Detects		19	18
Minimum		<0.06	<0.12
Maximum		0.630	0.210
Mean*		0.216	0.127

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1005	15-Oct-87	7.2	1.40
MW-1005	05-Nov-87	6.1	1.10
MW-1005	02-Dec-87	13.0	0.75
MW-1005	06-Jan-88	12.0	0.65
MW-1005	03-Feb-88	12.0	0.75
MW-1005	02-Mar-88	7.9	0.71
MW-1005	07-Apr-88	3.5	0.63
MW-1005	04-May-88	15.0	0.56
MW-1005	02-Jun-88	21.0	0.62
MW-1005	06-Jul-88	19.0	0.64
MW-1005	10-Aug-88	1.1	0.45
MW-1005	08-Sep-88	12.0	0.56
MW-1005	04-Jan-89		
MW-1005	12-Apr-89	12.0	
MW-1005	12-Jul-89	7.8	
MW-1005	07-Nov-89	18.0	
MW-1005	09-Jan-90	20.0	
MW-1005	04-Apr-90	16.0	
MW-1005	16-Aug-90	17.0	
MW-1005	31-Oct-90	14.0	
MW-1005	22-Jan-91		
MW-1005	16-Apr-91	15.0	
MW-1005	11-Jul-91	17.0	0.510
MW-1005	08-Oct-91	20.0	0.490
MW-1005	08-Jan-92	18.0	0.460
MW-1005	08-Apr-92	17.0	0.380
MW-1005	15-Jul-92	19.0	0.440
MW-1005	06-Oct-92	22.0	0.470
MW-1005	06-Jan-93	24.0	0.520
Total Samples		27	19
Total Detects		27	19
Minimum		1.1	0.380
Maximum		24.0	1.40
Mean*		14.319	0.636

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1005S	15-Oct-87	4.00	0.23
MW-1005S	05-Nov-87	3.10	0.28
MW-1005S	02-Dec-87	4.00	0.29
MW-1005S	06-Jan-88	3.00	0.25
MW-1005S	03-Feb-88	3.10	0.29
MW-1005S	02-Mar-88	2.60	0.26
MW-1005S	07-Apr-88	4.30	0.26
MW-1005S	04-May-88	2.10	0.28
MW-1005S	02-Jun-88	1.90	0.26
MW-1005S	06-Jul-88	4.00	0.24
MW-1005S	10-Aug-88	3.40	0.27
MW-1005S	08-Sep-88	3.10	0.27
MW-1005S	04-Jan-89		
MW-1005S	12-Apr-89	3.20	
MW-1005S	12-Jul-89	3.80	
MW-1005S	07-Nov-89	3.30	
MW-1005S	09-Jan-90	3.40	
MW-1005S	04-Apr-90	2.90	
MW-1005S	16-Aug-90	1.70	
MW-1005S	31-Oct-90	2.90	
MW-1005S	22-Jan-91		
MW-1005S	16-Apr-91	3.60	
MW-1005S	11-Jul-91	3.00	0.210
MW-1005S	08-Oct-91	3.80	0.220
MW-1005S	08-Jan-92	3.60	0.210
MW-1005S	08-Apr-92	3.70	0.200
MW-1005S	15-Jul-92	4.10	0.210
MW-1005S	06-Oct-92	3.90	0.200
MW-1005S	06-Jan-93	4.10	0.210
Total Samples		27	19
Total Detects		27	19
Minimum		1.700	0.200
Maximum		4.300	0.290
Mean*		3.319	0.244

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1005P	15-Oct-87	0.38	0.15
MW-1005P	05-Nov-87	0.56	0.24
MW-1005P	02-Dec-87	0.18	0.13
MW-1005P	06-Jan-88	0.20	0.25
MW-1005P	03-Feb-88	0.22	0.25
MW-1005P	02-Mar-88	0.29	0.20
MW-1005P	07-Apr-88	0.54	0.25
MW-1005P	04-May-88	0.72	0.26
MW-1005P	02-Jun-88	0.27	0.22
MW-1005P	06-Jul-88	0.63	0.25
MW-1005P	10-Aug-88	0.95	0.18
MW-1005P	08-Sep-88	<0.10	0.15
MW-1005P	04-Jan-89		
MW-1005P	12-Apr-89	0.26	
MW-1005P	12-Jul-89	1.10	
MW-1005P	07-Nov-89	1.00	
MW-1005P	09-Jan-90	0.98	
MW-1005P	04-Apr-90	0.70	
MW-1005P	16-Aug-90	3.70	
MW-1005P	31-Oct-90	0.89	
MW-1005P	22-Jan-91		
MW-1005P	16-Apr-91	0.77	
MW-1005P	11-Jul-91	1.20	0.220
MW-1005P	08-Oct-91	1.00	0.150
MW-1005P	08-Jan-92	0.75	0.160
MW-1005P	08-Apr-92	1.00	0.130
MW-1005P	15-Jul-92	0.95	0.150
MW-1005P	06-Oct-92	1.20	0.100
MW-1005P	06-Jan-93	1.10	0.110
Total Samples		27	19
Total Detects		26	19
Minimum		<0.10	0.100
Maximum		3.700	0.260
Mean*		0.798	0.187

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Summary Statistics of Iron and Manganese

Flambeau Mining Co.

Well	Date	Iron mg/l	Manganese mg/l
MW-1010P	15-Oct-87		
MW-1010P	05-Nov-87		
MW-1010P	02-Dec-87		
MW-1010P	06-Jan-88		
MW-1010P	03-Feb-88		
MW-1010P	02-Mar-88		
MW-1010P	07-Apr-88		
MW-1010P	04-May-88		
MW-1010P	02-Jun-88		
MW-1010P	06-Jul-88		
MW-1010P	10-Aug-88		
MW-1010P	08-Sep-88		
MW-1010P	04-Jan-89		
MW-1010P	12-Apr-89		
MW-1010P	12-Jul-89		
MW-1010P	07-Nov-89		
MW-1010P	09-Jan-90		
MW-1010P	04-Apr-90		
MW-1010P	16-Aug-90		
MW-1010P	31-Oct-90		
MW-1010P	22-Jan-91		
MW-1010P	16-Apr-91		
MW-1010P	11-Jul-91	<0.055	0.260
MW-1010P	08-Oct-91	<0.055	0.280
MW-1010P	08-Jan-92	0.150	0.250
MW-1010P	08-Apr-92	<0.055	0.200
MW-1010P	15-Jul-92	<0.055	0.086
MW-1010P	06-Oct-92	<0.055	0.140
MW-1010P	06-Jan-93	<0.055	0.031
Total Samples		7	7
Total Detects		1	7
Minimum		<0.055	0.031
Maximum		0.150	0.280
Mean*		0.021	0.178

* If Value is Less Than Detection Limit, Zero was Used to Calculate the Mean

- No Sample

Exhibit II

Data and Calculations for Alternative Concentration Limits for Iron, Manganese and TDS

(Note: See Exhibit III for data and calculation for alternative concentration limits for MW-1000R)

Exhibit II

Data and Calculations for Alternative Concentration Limits for Iron, Manganese and TDS

**(Note: See Exhibit III for data and calculation
for alternative concentration limits for MW-1000R)**

Foth & Van Dyke Memorandum

June 2, 1993

TO: Jerry Sevick

FR: Steve Lehrke SL

RE: Computation of Alternative Concentration Limits for Flambeau Mining Company
Groundwater Monitoring Wells

Introduction

Groundwater quality data for several parameters, including iron, manganese and TDS, have been collected by the Flambeau Mining Company since October of 1987. Such sampling occurred monthly from October of 1987 through September of 1988. Quarterly samples were collected and analyzed for selected parameters from April of 1989 through April of 1991. Following commencement of surface facility construction in July 1991, iron, manganese and TDS samples, also among others, have been collected quarterly.

A review of the analytical data for iron, manganese and TDS in comparison to groundwater standards as contained in the project's January 14, 1991, mining permit indicates that concentrations of these parameters are in some cases above the standard. Since the data was collected before actual ore removal at the site, the analytical results represent background conditions. Given this fact, it is necessary to establish alternative concentration limits (ACLs) for the parameters. The appropriate methodology, based on statistical analysis, for establishing ACLs is the topic of this memorandum.

Listed below are the site groundwater monitoring wells for which ACLs were calculated.

Monitoring Well	Parameters
MW-1000R*	Iron, Manganese
MW-1000P	Iron, Manganese
MW-1002	Manganese
MW-1004	Manganese, TDS
MW-1004P	Iron
MW-1005	Iron, Manganese, TDS
MW-1005S	Iron, Manganese
MW-1005P	Iron

- * MW-1000R was installed in November of 1992 as a replacement for MW-1000. Baseline data collection (monthly sampling) is currently underway for MW-1000R. Included in Attachment 1 are the past data for MW-1000 and available data for MW-1000R. Based on a review of the data, it can be seen that sample results from MW-1000R are not comparable to the distribution of values collected for MW-1000. Therefore, at the completion of MW-1000R baseline data collection, the appropriate ACLs for this well will be calculated. Data and calculations will be forwarded to WDNR for review and acceptance at this time.

Statistical Methods

ACLs were calculated for specific groundwater monitoring wells for iron, manganese and TDS by placing upper tolerance limits on the historical data collected from October of 1987 through January of 1993. Historical data from October of 1987 through January of 1993 was used for the analysis to provide as large a data base as possible without adversely affecting the results. An argument can be raised that the data base used for this analysis should only involve data collected prior to the July 1991 commencement of site construction activities. A second argument could be raised that the analysis could involve all data collected prior to the actual commencement (May 1993) of ore removal. To determine what data could reasonably be used for the statistical analysis addressed in this memorandum, an independent analysis was completed to determine if groundwater concentrations observed before surface facility construction commenced at the mine site in July of 1991 differed significantly from those subsequently observed. The conclusion of that analysis is that no significant difference exists in groundwater quality data for iron, manganese and TDS when comparing data collected after 1989. Therefore, since variation observed in the groundwater concentrations are not the result of site construction activities, it is desirable to use all of the historical data thus providing as large a data base as possible.

Calculation of an upper tolerance limit is a procedure which estimates the true 95th percentile of a data set. The 95th percentile was used since values which fall above this point would most likely not be caused by random variation in parameter concentrations. The procedure of calculating upper tolerance limits is given in "Statistical Analysis of Groundwater Monitoring Data at RCRA Facilities - Interim Final Guidance" (EPA, 1989), and also in "Statistical Methods for Environmental Pollution Monitoring" (Gilbert, 1987).

The 95th percentile of a distribution is defined as the point at which 95 percent of all values fall below and five percent of all values fall above. A tolerance limit places a confidence interval around this percentile, giving the lowest and highest points between which the 95th percentile could fall. The upper tolerance limit, calculated with a given level of confidence, is therefore the highest probable value for the true 95th percentile.

The method used to calculate the upper tolerance limit is dependant on the distributional shape of the data. If the data are either normally or log-normally distributed, the tolerance limit can be found based on these distributions. If no distributional shape can be found for the data, nonparametric methods must be used. An example of tolerance limits for normally distributed data is given in Figure 1. An example of tolerance limits for log-normally distributed data is given in Figure 2. Figure 3 gives an example of tolerance limits of data with no distributional shape. The calculated upper tolerance limits, along with the original data and summary statistics for the monitoring wells referenced above are presented in Attachment 2. Graphs of the data and the upper tolerance limits represented as alternate concentration limits are presented in Attachment 3.

The method for calculating tolerance limits for normally and log-normally distributed data can be found in EPA (1989) and Gilbert (1987). Under this method, the upper tolerance limit is calculated as:

$$\bar{x} + k s$$

where

\bar{x} = sample mean

k = tolerance factor (Attachment 4)

s = sample standard deviation

The tolerance factors for normally distributed data in Attachment 4 give the highest point at which the 95th percentile will fall with 95 percent confidence. If the data are log-normally distributed, the logarithms for the data are used to find the upper tolerance limit. The exponential function is then used to convert the upper tolerance limit back to the original scale.

The non-parametric method for calculating tolerance limits is given in "Practical Nonparametric Statistics", (Conover, 1980). If the sample size is less than or equal to 20, the procedure is as follows:

1. Order the data from lowest to highest
2. From the cumulative binomial distribution function find the entry under $p = .95$ closest to 0.95. The cumulative binomial distribution function for sample sizes of 19 and 20 is given in Attachment 5.
3. Use the corresponding number in column y near the left hand column as one less than the position of the upper tolerance limit. This gives the highest value for the 95th percentile with 95 percent confidence.

If the sample size is greater than 20, compute $r - 1 = np + w\sqrt{np(1-p)}$

where

r = position of upper tolerance limit

n = sample size

p = percentile being estimated (0.95)

w = confidence level of tolerance limit (95%)

The upper tolerance limit is then found from the value in the r^{th} position in the ordered data. Again, this is the highest point the 95th percentile will fall with 95 percent confidence.

As stated, the method used to calculate the upper tolerance limit is dependant on the distributional shape of the data. Therefore, the distributional assumptions were tested before calculating the tolerance limits. First, the data was tested to determine if it was normally distributed. If the test determined the data was not normally distributed, the logarithms of the

data were tested. This determined if the data was log-normally distributed. The appropriate method to calculate the upper tolerance limit was then chosen based on the results of these tests.

The test used to determine if the data were either normally or log-normally distributed was the Kolmogorov-Smirnov goodness of the fit test with Lilliefors modification for normality. This test is given in Conover (1980), and also can be performed in several statistical software packages, including Systat (1990). The results of the tests are presented in Attachment 6. The test was performed on both the original and log-transformed data. If the two-tail probability was above 0.05, it was concluded that the data were either normally or log-normally distributed, respectively. If the probability fell below 0.05 for both tests, nonparametric methods were used.

If the sample values fell below the detection limit, one-half the detection limit was used. It was necessary to use this value rather than zero for the log-transformed data since the logarithm of zero is undefined. One half the detection limit was then used for all sample values below the detection limit in this analysis for consistency. The use of one half the detection limit has no significant effect on the results of the analysis.

Results

As mentioned, Attachment 2 contains tables depicting monitoring well data for those parameters for which an ACL is proposed. The tables summarize total samples in the sample population, number of detects, and the calculated upper tolerance limit (e.g. proposed alternative concentration limit). Attachment 3 contains graphs that depict the data contained in Attachment 2 and illustrates the relationship between the data and the proposed ACL.

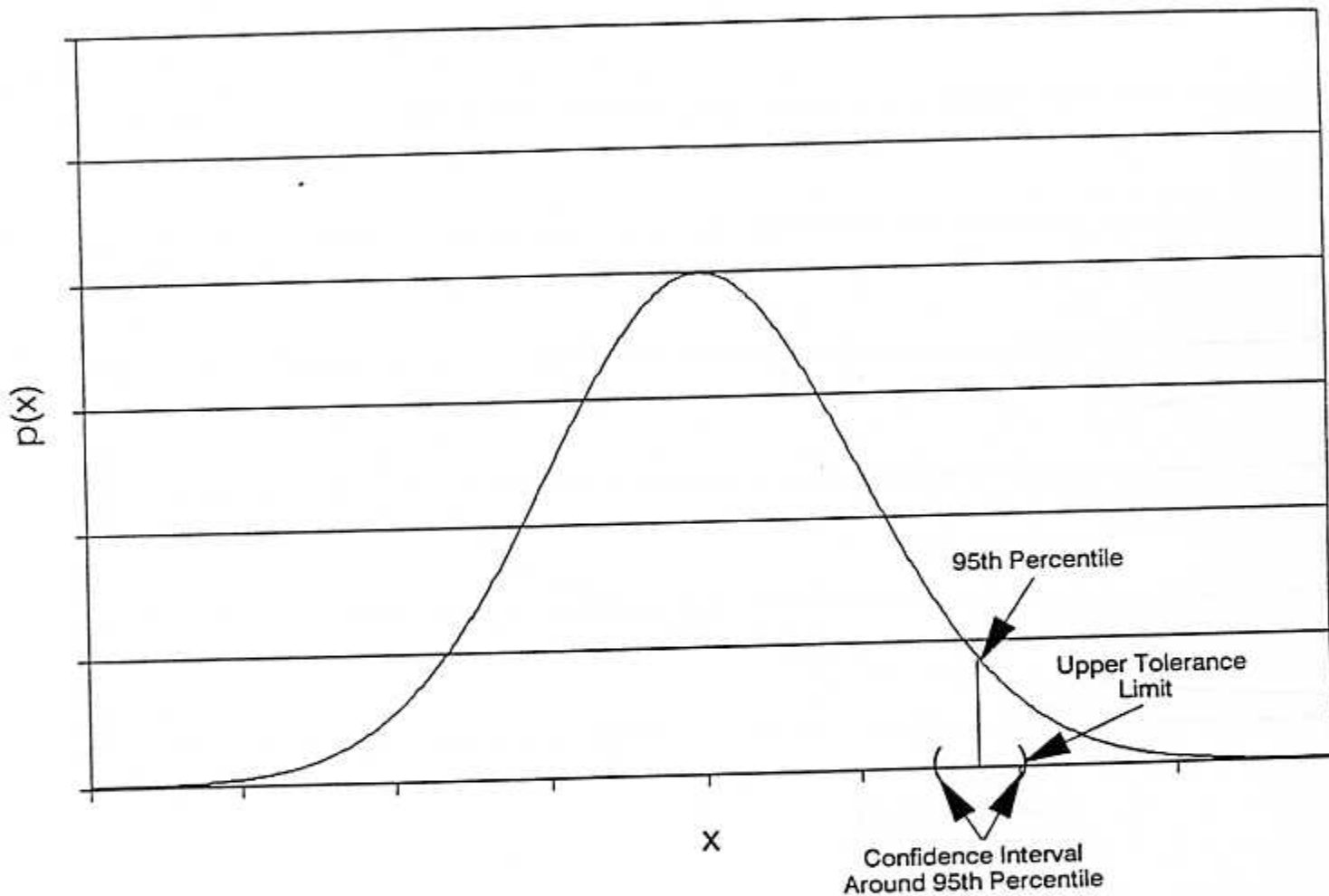
As can be seen from the graphs in Attachment 3, data sets for which the ACL was calculated by non-parametric methods are typically characterized by a few detects and a larger number of non-detected values. In these cases, the lack of variation in the large number of non-detected values is what necessitated the use of non-parametric methods in the calculation of the ACLs. Since there is no consistency in the occurrence of the few detects with respect to individual sampling events and since no valid reason exists to eliminate the detected values from the data set, the detected values must be included when calculating the ACL.

As depicted on graphs for MW-1004P (iron) and MW-1005 (manganese), a single past data point actually falls above the proposed ACL. Given the number of data points in the historical data base, it is not unexpected for a small number of points to lie above the ACL.

References

- Conover, W.J. (1980) Practical Nonparametric Statistics, Second Edition, John Wiley & Sons, New York.
- Gilbert, R.O. (1987) Statistical Methods for Environmental Pollution Monitoring, Van Nostrand Reinhold, New York.
- Systat, Inc. (1990) Systat: The System for Statistics, Evanston, Illinois.
- U.S. Environmental Protection Agency (1989) Statistical Analysis of Groundwater Monitoring Data at RCRA Facilities - Interim Final Guidance, Office of Solid Waste, Washington, D.C.

Estimating the 95th Percentile from the Normal Distribution



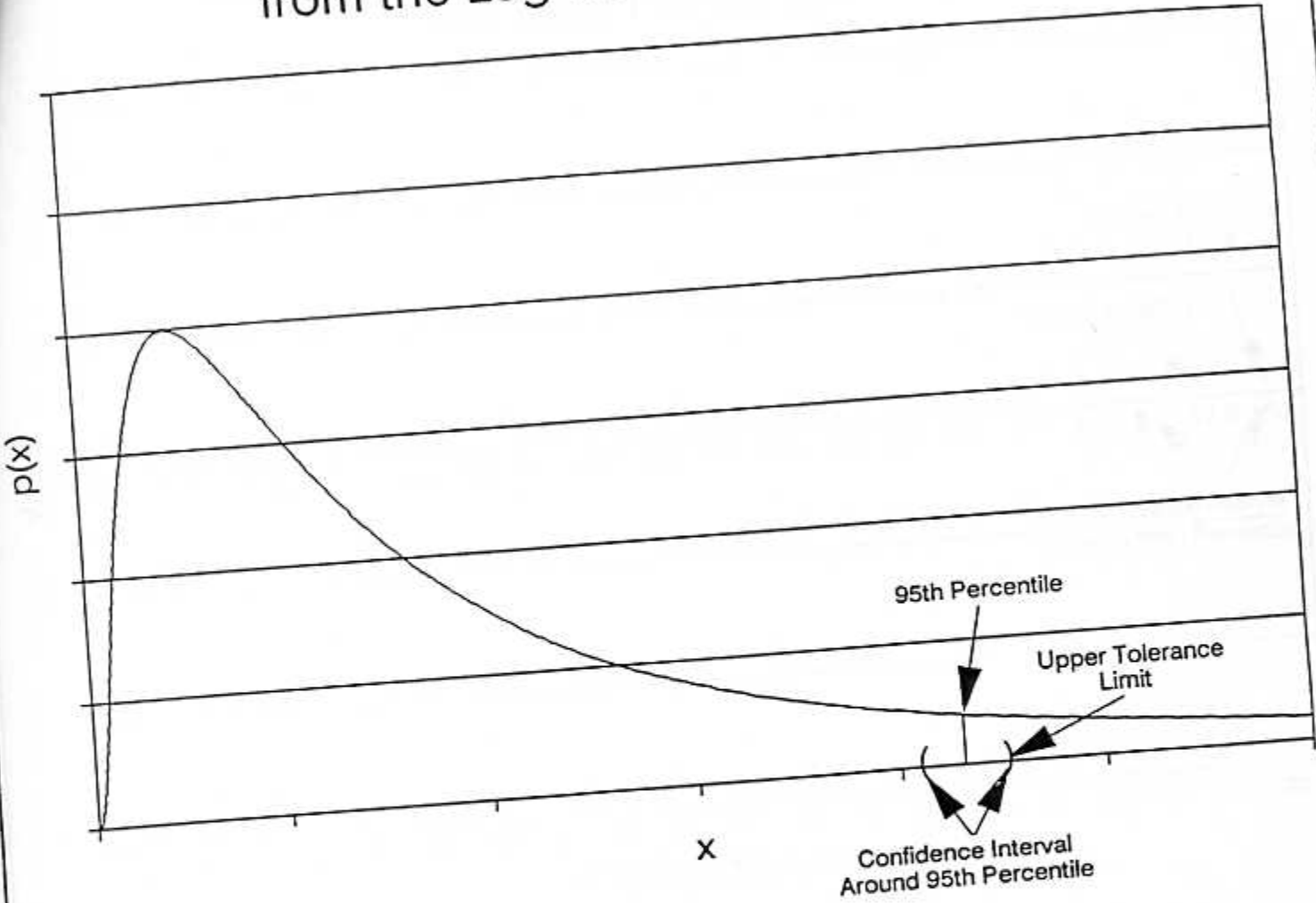
FLAMBEAU MINING CO. - LADYSMITH, WISCONSIN

FIGURE 1
NORMAL DISTRIBUTION CURVE

II-5

Scale:	AS SHOWN	Date:	MAY, 1993
Prepared By:	Foth & Van Dyke	By:	JOW

Estimating the 95th Percentile from the Log-Normal Distribution

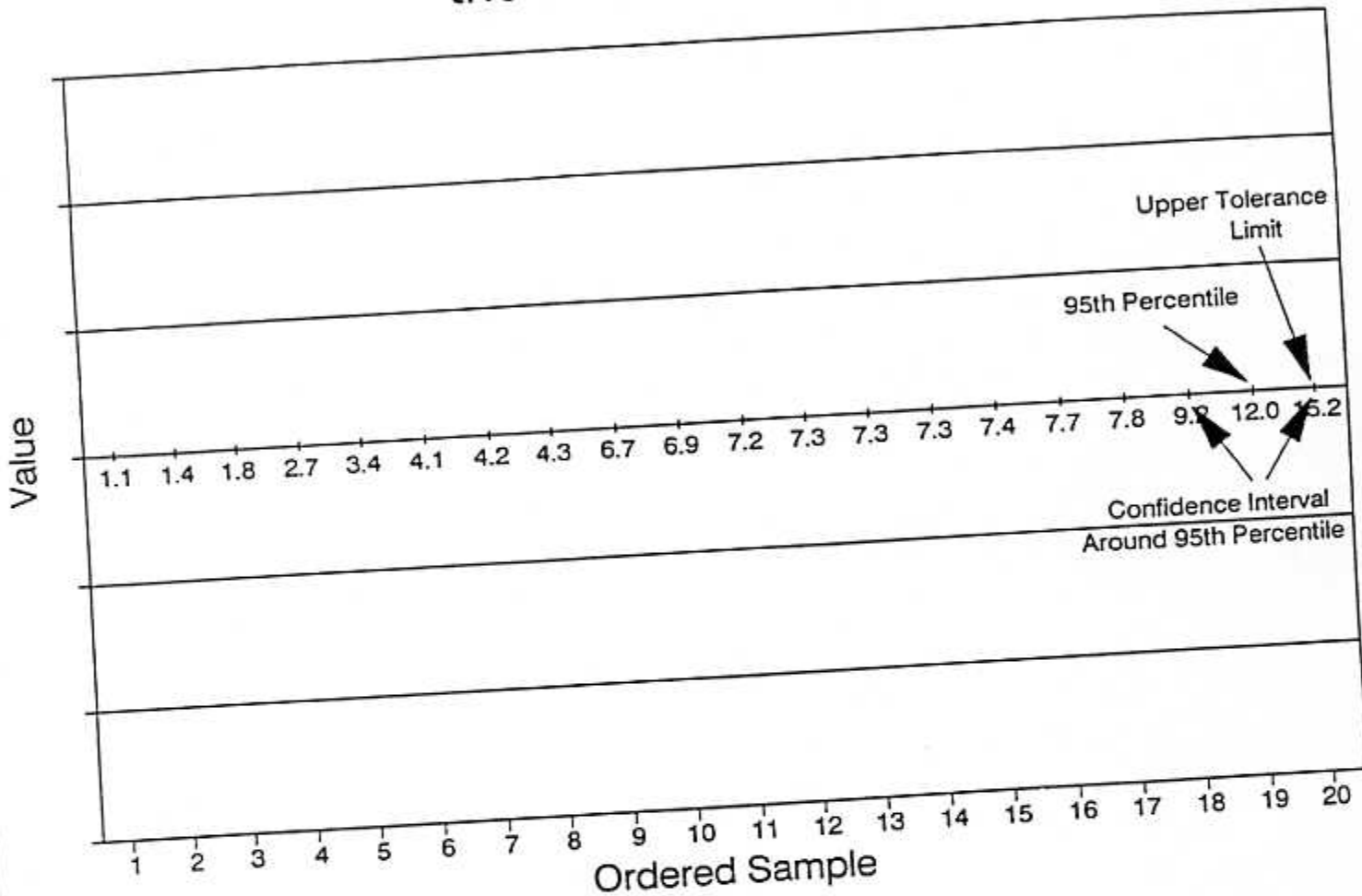


FLAMBEAU MINING CO. - LADYSMITH, WISCONSIN

FIGURE 2
LOG-NORMAL DISTRIBUTION CURVE

Scale:	AS SHOWN	Date:	MAY, 1993
Prepared By:	Foth & Van Dyke	By:	JOV

Non-Parametric Method of Estimating the 95th Percentile



FLAMBEAU MINING CO. - LADYSMITH, WISCONSIN

FIGURE 3
NON-PARAMETRIC METHOD

II-7 Scale: AS SHOWN Date: MAY, 1993
Prepared By: Foth & Van Dyke By: JC
PROCEIP

Attachment 1

MW-1000 and MW-1000R Groundwater Data

MW-1000 Historical Data and
MW-1000R January 1993 Data

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1000	Oct-87	mg/l	0.11	0.09	110
MW-1000	Nov-87	mg/l	<0.10	0.10	250
MW-1000	Dec-87	mg/l	<0.10	0.11	64
MW-1000	Jan-88	mg/l	<0.10	<0.05	100
MW-1000	Feb-88	mg/l	<0.10	<0.05	67
MW-1000	Mar-88	mg/l	0.15	<0.05	64
MW-1000	Apr-88	mg/l	<0.10	<0.05	33
MW-1000	May-88	mg/l	<0.10	<0.05	120
MW-1000	Jun-88	mg/l	<0.10	<0.05	120
MW-1000	Jul-88	mg/l	0.16	<0.05	120
MW-1000	Aug-88	mg/l	0.20	<0.05	100
MW-1000	Sep-88	mg/l	<0.10	<0.05	50
MW-1000	Apr-89	mg/l	-	-	-
MW-1000	Jul-89	mg/l	-	-	-
MW-1000	Nov-89	mg/l	-	-	-
MW-1000	Jan-90	mg/l	-	-	-
MW-1000	Apr-90	mg/l	-	-	-
MW-1000	Aug-90	mg/l	-	-	-
MW-1000	Oct-90	mg/l	-	-	-
MW-1000	Apr-91	mg/l	-	-	-
MW-1000	Jul-91	mg/l	<0.055	<0.004	180
MW-1000	Oct-91	mg/l	<0.055	0.004	180
MW-1000	Jan-92	mg/l	<0.055	0.0061	110
MW-1000	Apr-92	mg/l	0.250	0.0071	130
MW-1000	Jul-92	mg/l	<0.055	0.0058	120
MW-1000	Oct-92	mg/l	<0.055	<0.004	<50
MW-1000R	Jan-93	mg/l	0.73	0.13	62

- No Sample Collected

Attachment 2

Summary Statistics and Upper Tolerance Limits

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1000P	Oct-87	mg/l	0.12	0.26	N.I.
MW-1000P	Nov-87	mg/l	0.15	0.46	N.I.
MW-1000P	Dec-87	mg/l	0.11	0.59	N.I.
MW-1000P	Jan-88	mg/l	<0.10	0.55	N.I.
MW-1000P	Feb-88	mg/l	<0.10	0.61	N.I.
MW-1000P	Mar-88	mg/l	<0.10	0.65	N.I.
MW-1000P	Apr-88	mg/l	<0.10	0.64	N.I.
MW-1000P	May-88	mg/l	<0.10	0.59	N.I.
MW-1000P	Jun-88	mg/l	<0.10	0.70	N.I.
MW-1000P	Jul-88	mg/l	0.20	0.72	N.I.
MW-1000P	Aug-88	mg/l	0.11	0.75	N.I.
MW-1000P	Sep-88	mg/l	0.45	0.73	N.I.
MW-1000P	Apr-89	mg/l	-	-	N.I.
MW-1000P	Jul-89	mg/l	-	-	N.I.
MW-1000P	Nov-89	mg/l	-	-	N.I.
MW-1000P	Jan-90	mg/l	-	-	N.I.
MW-1000P	Apr-90	mg/l	-	-	N.I.
MW-1000P	Aug-90	mg/l	-	-	N.I.
MW-1000P	Oct-90	mg/l	-	-	N.I.
MW-1000P	Apr-91	mg/l	-	-	N.I.
MW-1000P	Jul-91	mg/l	0.65	0.85	N.I.
MW-1000P	Oct-91	mg/l	0.84	0.88	N.I.
MW-1000P	Jan-92	mg/l	1.70	0.82	N.I.
MW-1000P	Apr-92	mg/l	1.30	0.83	N.I.
MW-1000P	Jul-92	mg/l	0.47	0.73	N.I.
MW-1000P	Oct-92	mg/l	0.80	0.78	N.I.
MW-1000P	Jan-93	mg/l	0.15	0.71	N.I.
Total Samples			19	19	N.I.
Number of Detections			13	19	N.I.
Upper Tolerance Limit*			3.80(2)	1.04(1)	N.I.
Current Site MCL			0.30	0.230	500

- No Sample Collected

* Upper Tolerance Limit is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1002	Oct-87	mg/l	N.I.	0.20	N.I.
MW-1002	Nov-87	mg/l	N.I.	0.21	N.I.
MW-1002	Dec-87	mg/l	N.I.	0.15	N.I.
MW-1002	Jan-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Feb-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Mar-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Apr-88	mg/l	N.I.	<0.05	N.I.
MW-1002	May-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Jun-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Jul-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Aug-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Sep-88	mg/l	N.I.	<0.05	N.I.
MW-1002	Apr-89	mg/l	N.I.	-	N.I.
MW-1002	Jul-89	mg/l	N.I.	-	N.I.
MW-1002	Nov-89	mg/l	N.I.	-	N.I.
MW-1002	Jan-90	mg/l	N.I.	-	N.I.
MW-1002	Apr-90	mg/l	N.I.	-	N.I.
MW-1002	Aug-90	mg/l	N.I.	-	N.I.
MW-1002	Oct-90	mg/l	N.I.	-	N.I.
MW-1002	Apr-91	mg/l	N.I.	-	N.I.
MW-1002	Jul-91	mg/l	N.I.	0.0051	N.I.
MW-1002	Oct-91	mg/l	N.I.	<0.004	N.I.
MW-1002	Jan-92	mg/l	N.I.	<0.004	N.I.
MW-1002	Apr-92	mg/l	N.I.	<0.004	N.I.
MW-1002	Jul-92	mg/l	N.I.	<0.004	N.I.
MW-1002	Oct-92	mg/l	N.I.	0.015	N.I.
MW-1002	Jan-93	mg/l	N.I.	0.0047	N.I.
Total Samples			N.I.	19	N.I.
Number of Detections			N.I.	6	N.I.
Upper Tolerance Limit*			N.I.	0.210(3)	N.I.
Current Site MCL			0.30	0.090	500

- No Sample Collected

* Upper Tolerance Limit is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1004	Oct-87	mg/l	N.I.	<0.05	570
MW-1004	Nov-87	mg/l	N.I.	0.28	400
MW-1004	Dec-87	mg/l	N.I.	0.07	800
MW-1004	Jan-88	mg/l	N.I.	<0.05	280
MW-1004	Feb-88	mg/l	N.I.	0.05	220
MW-1004	Mar-88	mg/l	N.I.	<0.05	240
MW-1004	Apr-88	mg/l	N.I.	<0.05	31
MW-1004	May-88	mg/l	N.I.	<0.05	360
MW-1004	Jun-88	mg/l	N.I.	<0.05	130
MW-1004	Jul-88	mg/l	N.I.	<0.05	130
MW-1004	Aug-88	mg/l	N.I.	<0.05	120
MW-1004	Sep-88	mg/l	N.I.	0.06	77
MW-1004	Apr-89	mg/l	N.I.	-	-
MW-1004	Jul-89	mg/l	N.I.	-	-
MW-1004	Nov-89	mg/l	N.I.	-	-
MW-1004	Jan-90	mg/l	N.I.	-	-
MW-1004	Apr-90	mg/l	N.I.	-	-
MW-1004	Aug-90	mg/l	N.I.	-	-
MW-1004	Oct-90	mg/l	N.I.	-	-
MW-1004	Apr-91	mg/l	N.I.	-	-
MW-1004	Jul-91	mg/l	N.I.	0.0044	190
MW-1004	Oct-91	mg/l	N.I.	<0.004	150
MW-1004	Jan-92	mg/l	N.I.	<0.004	85
MW-1004	Apr-92	mg/l	N.I.	<0.004	82
MW-1004	Jul-92	mg/l	N.I.	0.057	77
MW-1004	Oct-92	mg/l	N.I.	<0.004	48
MW-1004	Jan-93	mg/l	N.I.	<0.004	57
Total Samples			N.I.	19	19
Number of Detections			N.I.	8	19
Upper Tolerance Limit*			N.I.	0.280(3)	1234(2)
Current Site MCL			0.30	0.090	500

- No Sample Collected

* Upper Tolerance Limit is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1004P	Oct-87	mg/l	<0.10	N.I.	N.I.
MW-1004P	Nov-87	mg/l	<0.10	N.I.	N.I.
MW-1004P	Dec-87	mg/l	<0.10	N.I.	N.I.
MW-1004P	Jan-88	mg/l	0.10	N.I.	N.I.
MW-1004P	Feb-88	mg/l	0.55	N.I.	N.I.
MW-1004P	Mar-88	mg/l	<0.10	N.I.	N.I.
MW-1004P	Apr-88	mg/l	0.14	N.I.	N.I.
MW-1004P	May-88	mg/l	<0.10	N.I.	N.I.
MW-1004P	Jun-88	mg/l	<0.10	N.I.	N.I.
MW-1004P	Jul-88	mg/l	0.19	N.I.	N.I.
MW-1004P	Aug-88	mg/l	<0.06	N.I.	N.I.
MW-1004P	Sep-88	mg/l	<0.10	N.I.	N.I.
MW-1004P	Apr-89	mg/l	0.28	N.I.	N.I.
MW-1004P	Jul-89	mg/l	0.63	N.I.	N.I.
MW-1004P	Nov-89	mg/l	0.25	N.I.	N.I.
MW-1004P	Jan-90	mg/l	0.33	N.I.	N.I.
MW-1004P	Apr-90	mg/l	0.20	N.I.	N.I.
MW-1004P	Aug-90	mg/l	0.31	N.I.	N.I.
MW-1004P	Oct-90	mg/l	0.22	N.I.	N.I.
MW-1004P	Apr-91	mg/l	0.32	N.I.	N.I.
MW-1004P	Jul-91	mg/l	0.33	N.I.	N.I.
MW-1004P	Oct-91	mg/l	0.22	N.I.	N.I.
MW-1004P	Jan-92	mg/l	0.32	N.I.	N.I.
MW-1004P	Apr-92	mg/l	0.37	N.I.	N.I.
MW-1004P	Jul-92	mg/l	0.38	N.I.	N.I.
MW-1004P	Oct-92	mg/l	0.32	N.I.	N.I.
MW-1004P	Jan-93	mg/l	0.39	N.I.	N.I.
Total Samples			27	N.I.	N.I.
Number of Detections			19	N.I.	N.I.
Upper Tolerance Limit*			0.60(1)	N.I.	N.I.
Current Site MCL			0.30	0.230	500

- No Sample Collected

* Upper Tolerance Limit is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1005	Oct-87	mg/l	7.2	1.40	640
MW-1005	Nov-87	mg/l	6.1	1.10	610
MW-1005	Dec-87	mg/l	13.0	0.75	650
MW-1005	Jan-88	mg/l	12.0	0.65	640
MW-1005	Feb-88	mg/l	12.0	0.75	550
MW-1005	Mar-88	mg/l	7.9	0.71	630
MW-1005	Apr-88	mg/l	3.5	0.63	580
MW-1005	May-88	mg/l	15.0	0.56	730
MW-1005	Jun-88	mg/l	21.0	0.62	770
MW-1005	Jul-88	mg/l	19.0	0.64	650
MW-1005	Aug-88	mg/l	1.1	0.45	1000
MW-1005	Sep-88	mg/l	12.0	0.56	690
MW-1005	Apr-89	mg/l	12.0	-	-
MW-1005	Jul-89	mg/l	7.8	-	-
MW-1005	Nov-89	mg/l	18.0	-	-
MW-1005	Jan-90	mg/l	20.0	-	-
MW-1005	Apr-90	mg/l	16.0	-	-
MW-1005	Aug-90	mg/l	17.0	-	-
MW-1005	Oct-90	mg/l	14.0	-	-
MW-1005	Apr-91	mg/l	15.0	-	-
MW-1005	Jul-91	mg/l	17.0	0.51	570
MW-1005	Oct-91	mg/l	20.0	0.49	770
MW-1005	Jan-92	mg/l	18.0	0.46	530
MW-1005	Apr-92	mg/l	17.0	0.38	680
MW-1005	Jul-92	mg/l	19.0	0.44	640
MW-1005	Oct-92	mg/l	22.0	0.47	600
MW-1005	Jan-83	mg/l	24.0	0.52	140
Total Samples			27	19	19
Number of Detections			27	19	19
Upper Tolerance Limit*			27.6(1)	1.31(2)	1000(3)
Current Site MCL			0.30	0.090	500

- No Sample Collected

* Upper Tolerance Limit is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1 005S	Oct-87	mg/l	4.00	0.23	N.I.
MW-1 005S	Nov-87	mg/l	3.10	0.28	N.I.
MW-1 005S	Dec-87	mg/l	4.00	0.29	N.I.
MW-1 005S	Jan-88	mg/l	3.00	0.25	N.I.
MW-1 005S	Feb-88	mg/l	3.10	0.29	N.I.
MW-1 005S	Mar-88	mg/l	2.60	0.26	N.I.
MW-1 005S	Apr-88	mg/l	4.30	0.26	N.I.
MW-1 005S	May-88	mg/l	2.10	0.28	N.I.
MW-1 005S	Jun-88	mg/l	1.90	0.26	N.I.
MW-1 005S	Jul-88	mg/l	4.00	0.24	N.I.
MW-1 005S	Aug-88	mg/l	3.40	0.27	N.I.
MW-1 005S	Sep-88	mg/l	3.10	0.27	N.I.
MW-1 005S	Apr-89	mg/l	3.20	-	N.I.
MW-1 005S	Jul-89	mg/l	3.80	-	N.I.
MW-1 005S	Nov-89	mg/l	3.30	-	N.I.
MW-1 005S	Jan-90	mg/l	3.40	-	N.I.
MW-1 005S	Apr-90	mg/l	2.90	-	N.I.
MW-1 005S	Aug-90	mg/l	1.70	-	N.I.
MW-1 005S	Oct-90	mg/l	2.90	-	N.I.
MW-1 005S	Apr-91	mg/l	3.60	-	N.I.
MW-1 005S	Jul-91	mg/l	3.00	0.21	N.I.
MW-1 005S	Oct-91	mg/l	3.80	0.22	N.I.
MW-1 005S	Jan-92	mg/l	3.60	0.21	N.I.
MW-1 005S	Apr-92	mg/l	3.70	0.2	N.I.
MW-1 005S	Jul-92	mg/l	4.10	0.21	N.I.
MW-1 005S	Oct-92	mg/l	3.90	0.2	N.I.
MW-1 005S	Jan-93	mg/l	4.10	0.21	N.I.
Total Samples			27	19	N.I.
Number of Detections			27	19	N.I.
Upper Tolerance Limit*			4.88(1)	0.32(1)	N.I.
Current Site MCL			0.30	0.360	500

- No Sample Collected

* Upper Tolerance Limit Is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1 005P	Oct-87	mg/l	0.38	N.I.	N.I.
MW-1 005P	Nov-87	mg/l	0.56	N.I.	N.I.
MW-1 005P	Dec-87	mg/l	0.18	N.I.	N.I.
MW-1 005P	Jan-88	mg/l	0.20	N.I.	N.I.
MW-1 005P	Feb-88	mg/l	0.22	N.I.	N.I.
MW-1 005P	Mar-88	mg/l	0.29	N.I.	N.I.
MW-1 005P	Apr-88	mg/l	0.54	N.I.	N.I.
MW-1 005P	May-88	mg/l	0.72	N.I.	N.I.
MW-1 005P	Jun-88	mg/l	0.27	N.I.	N.I.
MW-1 005P	Jul-88	mg/l	0.63	N.I.	N.I.
MW-1 005P	Aug-88	mg/l	0.95	N.I.	N.I.
MW-1 005P	Sep-88	mg/l	<0.10	N.I.	N.I.
MW-1 005P	Apr-89	mg/l	0.26	N.I.	N.I.
MW-1 005P	Jul-89	mg/l	1.10	N.I.	N.I.
MW-1 005P	Nov-89	mg/l	1.00	N.I.	N.I.
MW-1 005P	Jan-90	mg/l	0.98	N.I.	N.I.
MW-1 005P	Apr-90	mg/l	0.70	N.I.	N.I.
MW-1 005P	Aug-90	mg/l	3.70	N.I.	N.I.
MW-1 005P	Oct-90	mg/l	0.89	N.I.	N.I.
MW-1 005P	Apr-91	mg/l	0.77	N.I.	N.I.
MW-1 005P	Jul-91	mg/l	1.20	N.I.	N.I.
MW-1 005P	Oct-91	mg/l	1.00	N.I.	N.I.
MW-1 005P	Jan-92	mg/l	0.75	N.I.	N.I.
MW-1 005P	Apr-92	mg/l	1.00	N.I.	N.I.
MW-1 005P	Jul-92	mg/l	0.95	N.I.	N.I.
MW-1 005P	Oct-92	mg/l	1.20	N.I.	N.I.
MW-1 005P	Jan-93	mg/l	1.10	N.I.	N.I.
Total Samples			27	N.I.	N.I.
Number of Detections			26	N.I.	N.I.
Upper Tolerance Limit*			4.17(2)	N.I.	N.I.
Current Site MCL			0.30	0.230	500

- No Sample Collected

* Upper Tolerance Limit is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

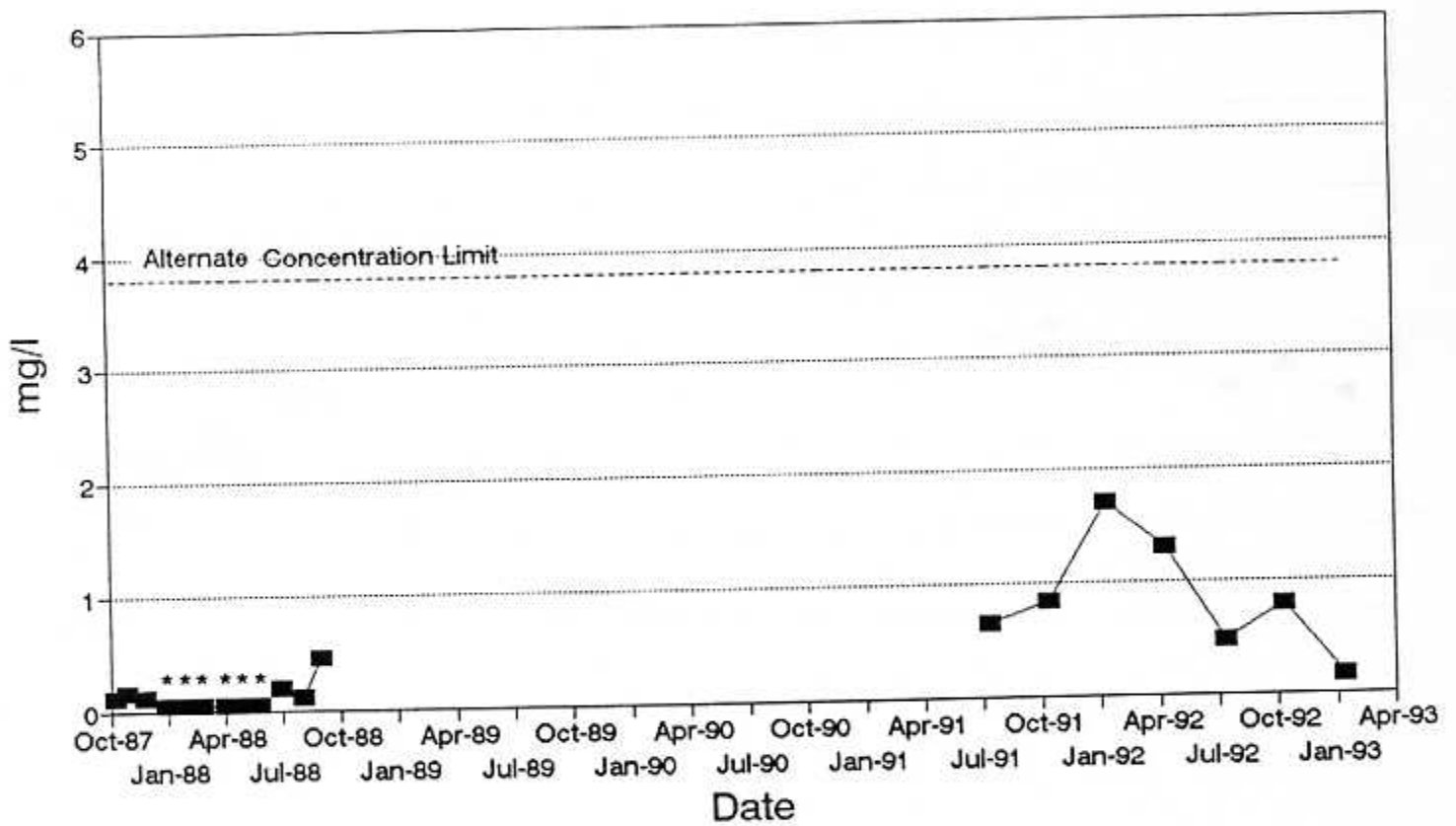
(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Attachment 3

Groundwater Quality Results
and Alternate Concentration Limits

Groundwater Quality Results

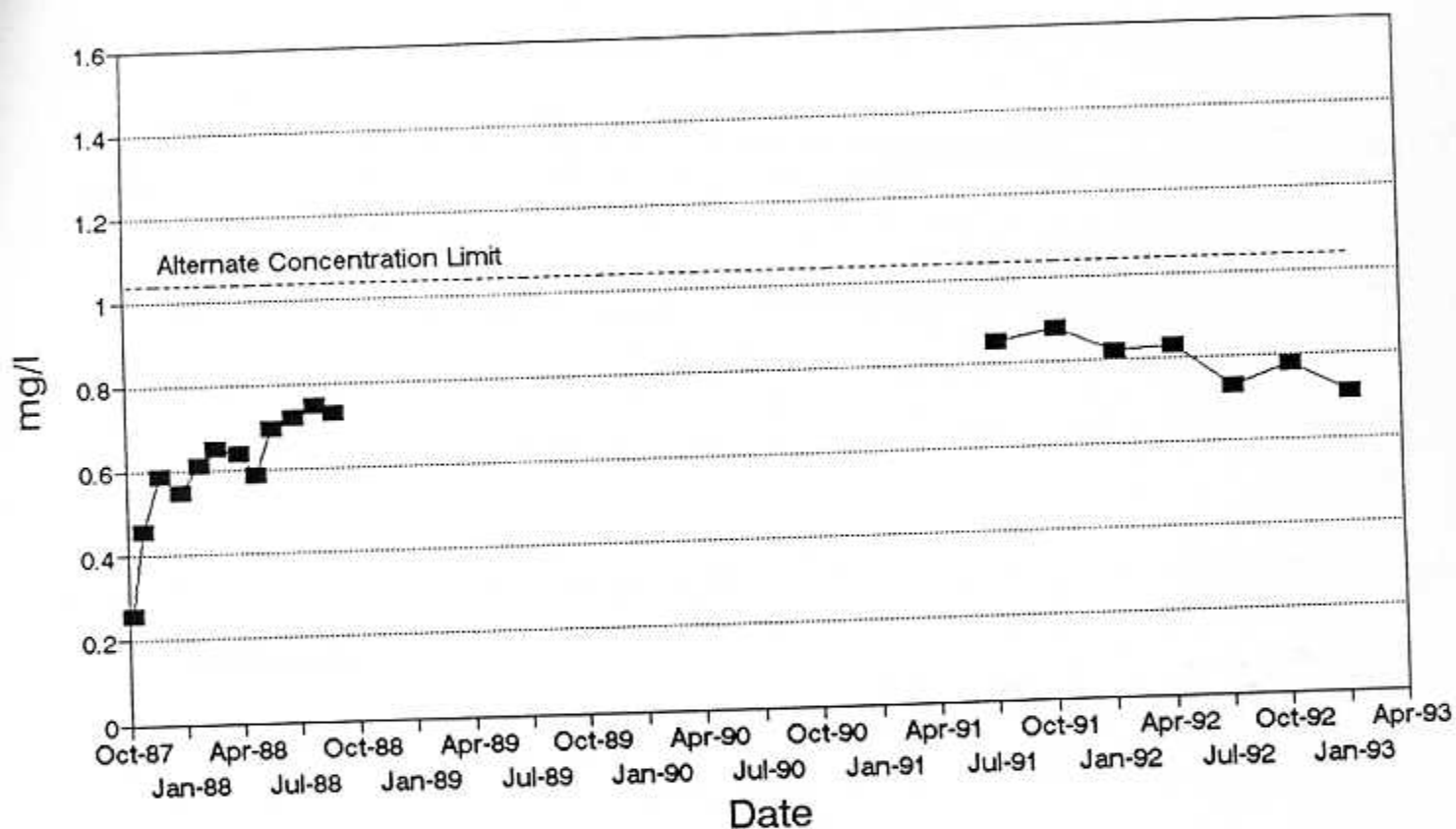
Iron - MW1000P



* Compound not detected, value = 1/2 detection limit

Groundwater Quality Results

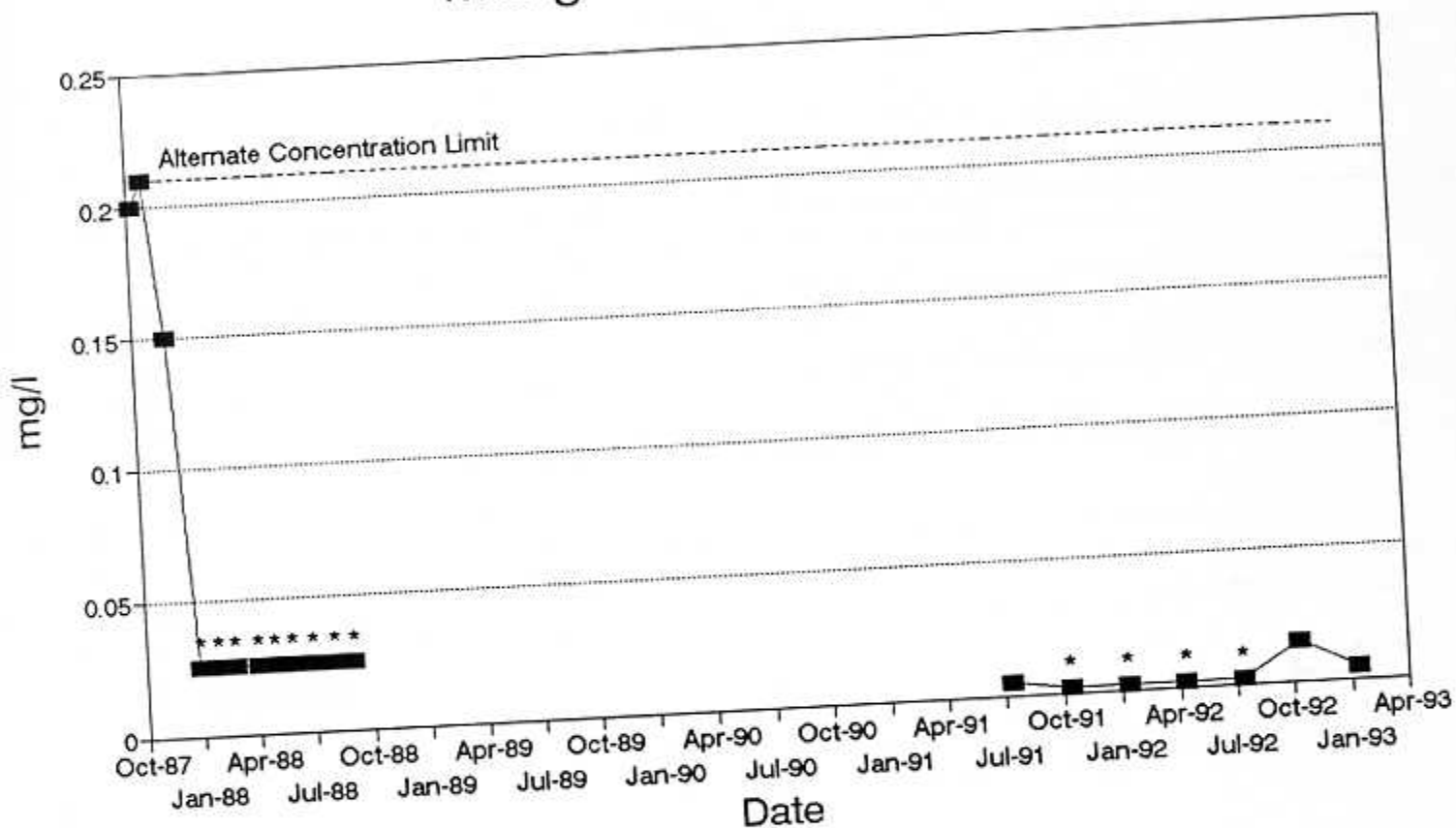
Manganese - MW1000P



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

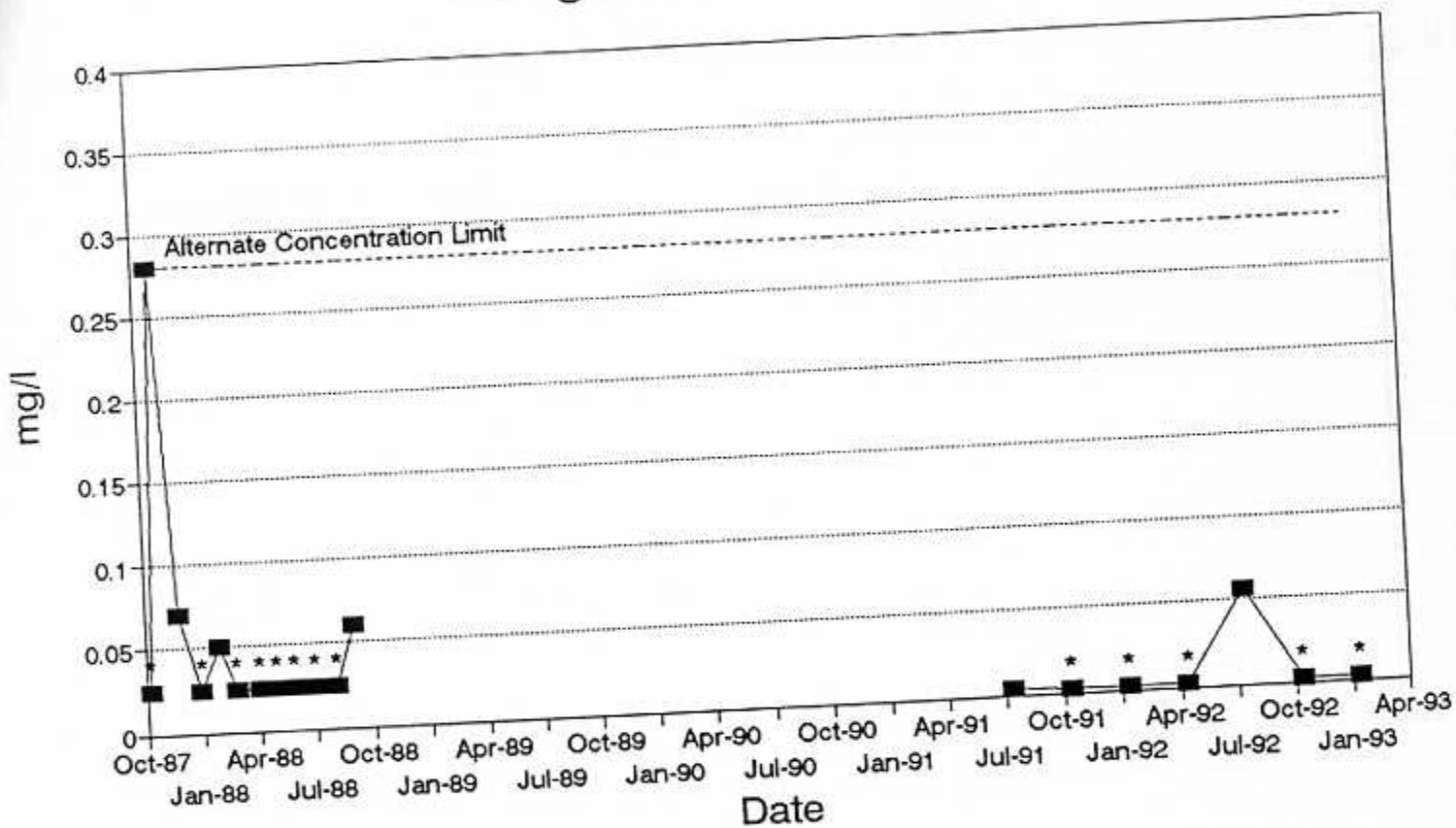
Manganese - MW1002



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

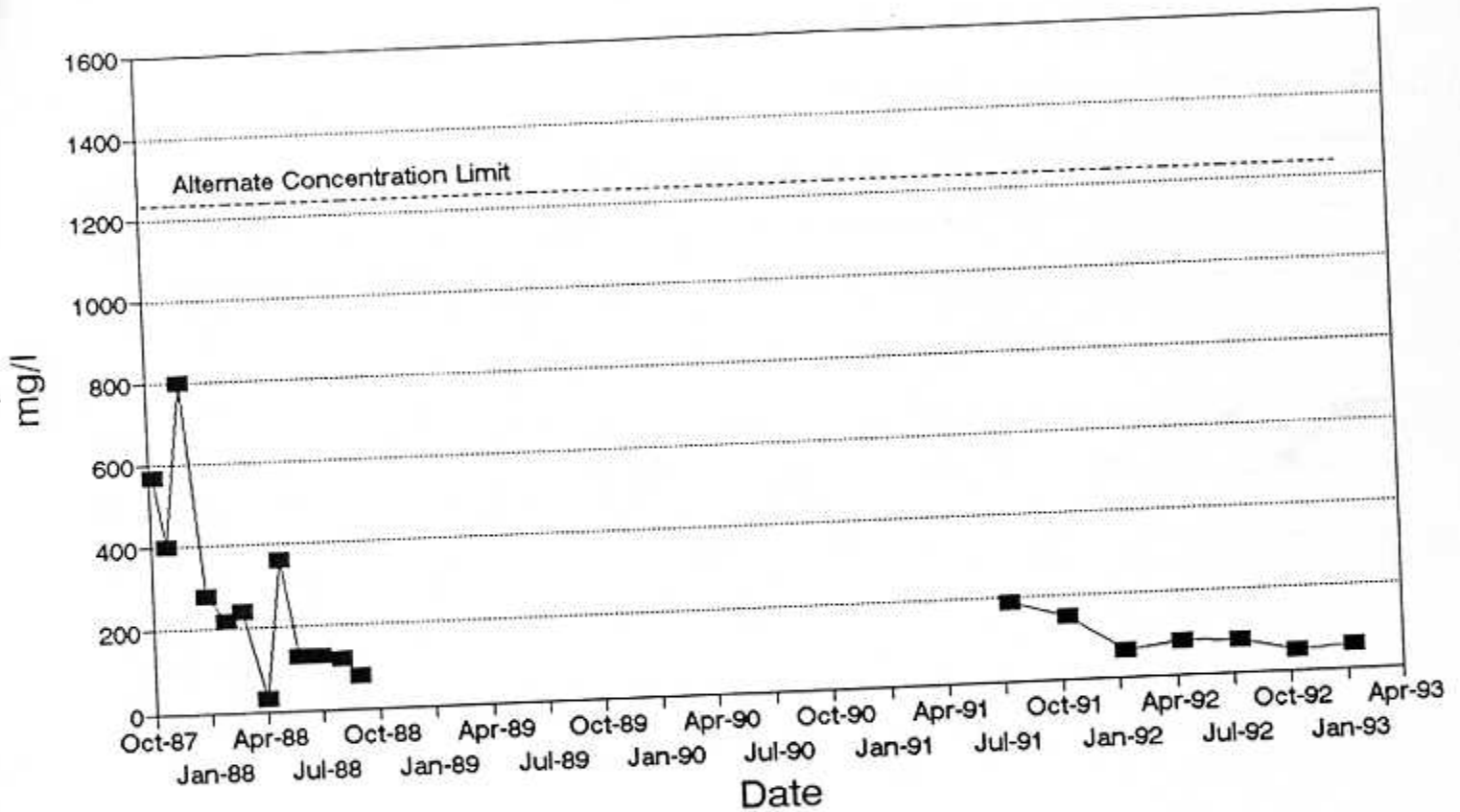
Manganese - MW1004



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

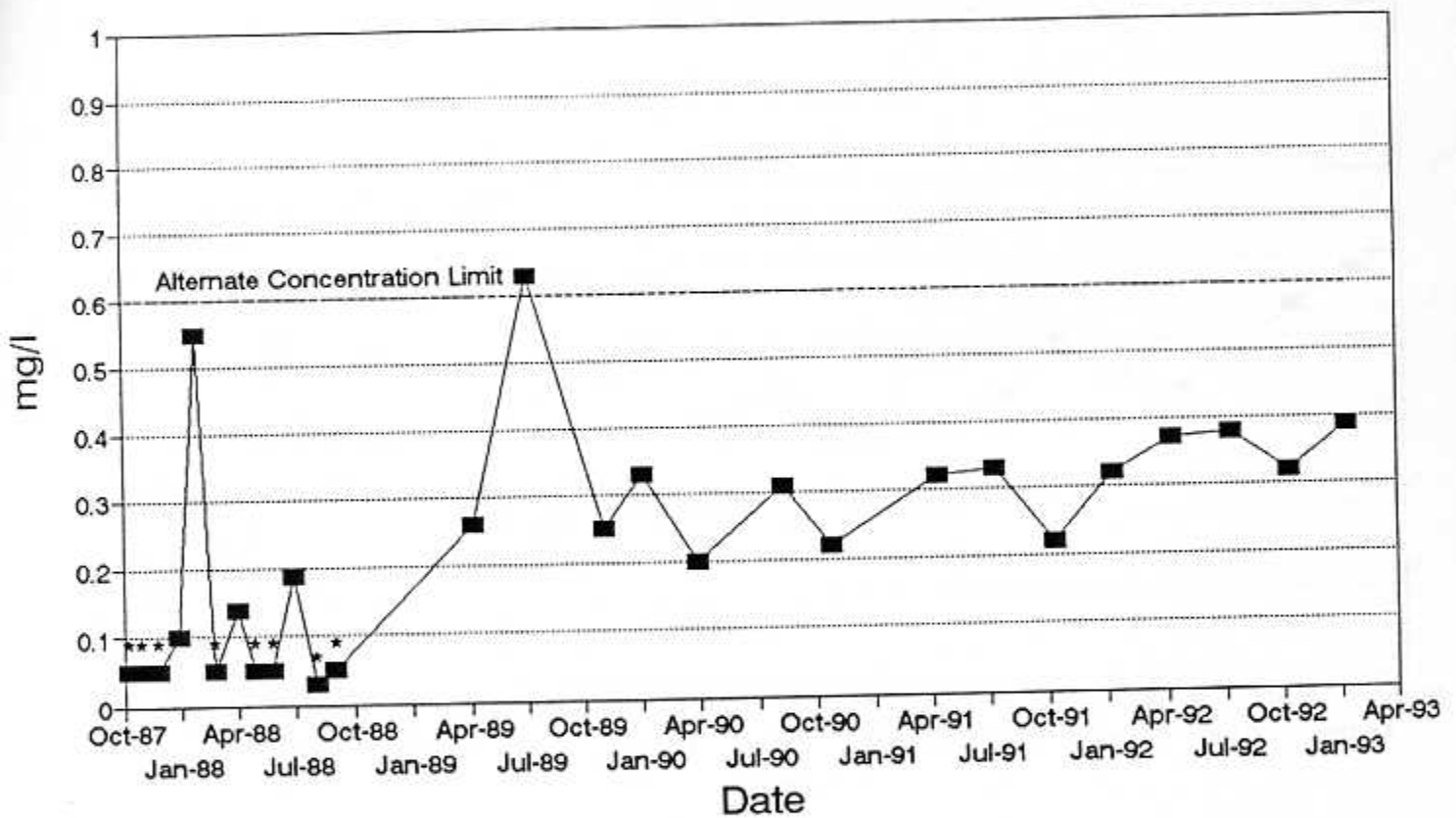
TDS - MW1004



* Compound not detected, value = 1/2 detection limit

Groundwater Quality Results

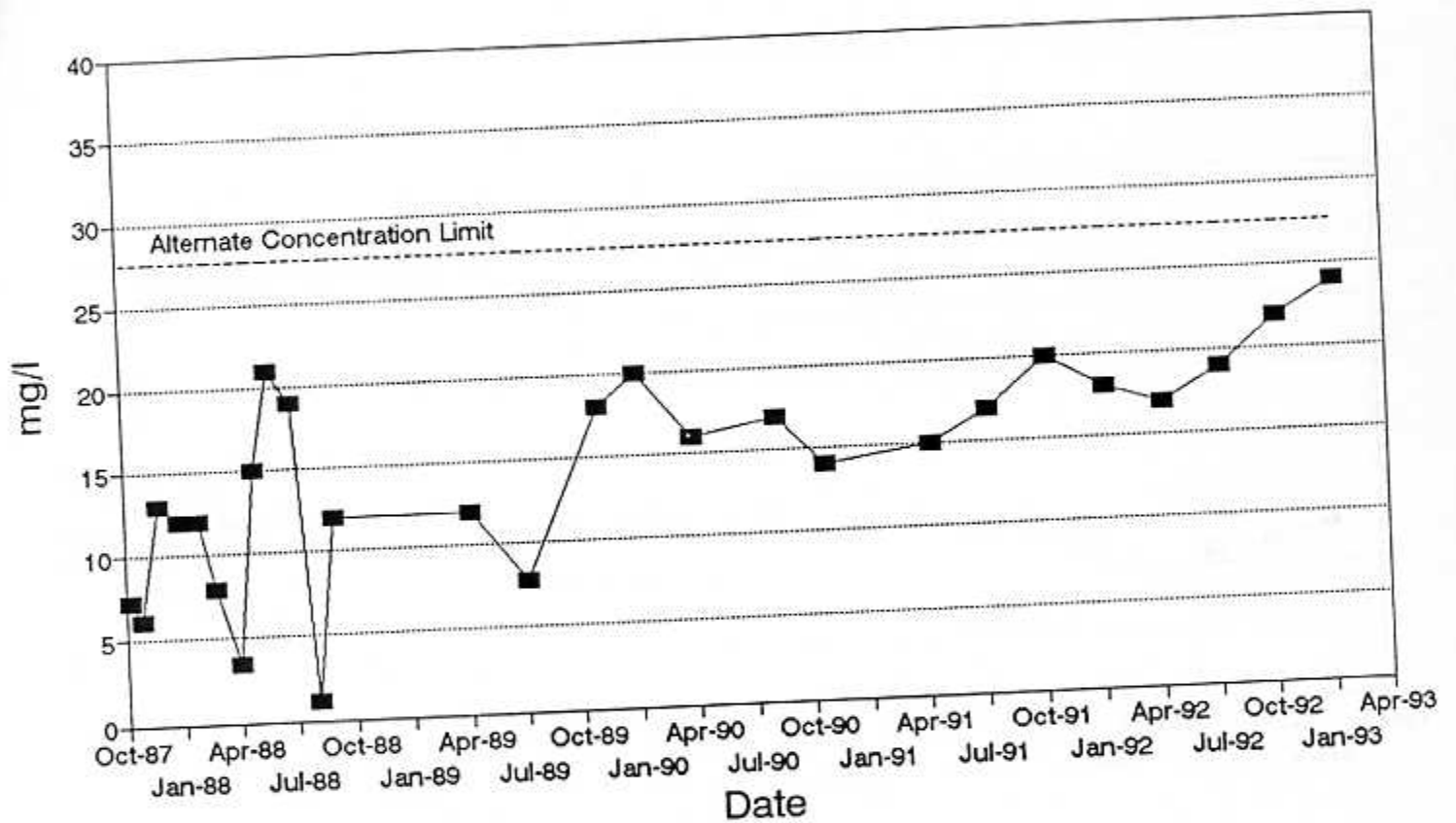
Iron - MW1004P



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

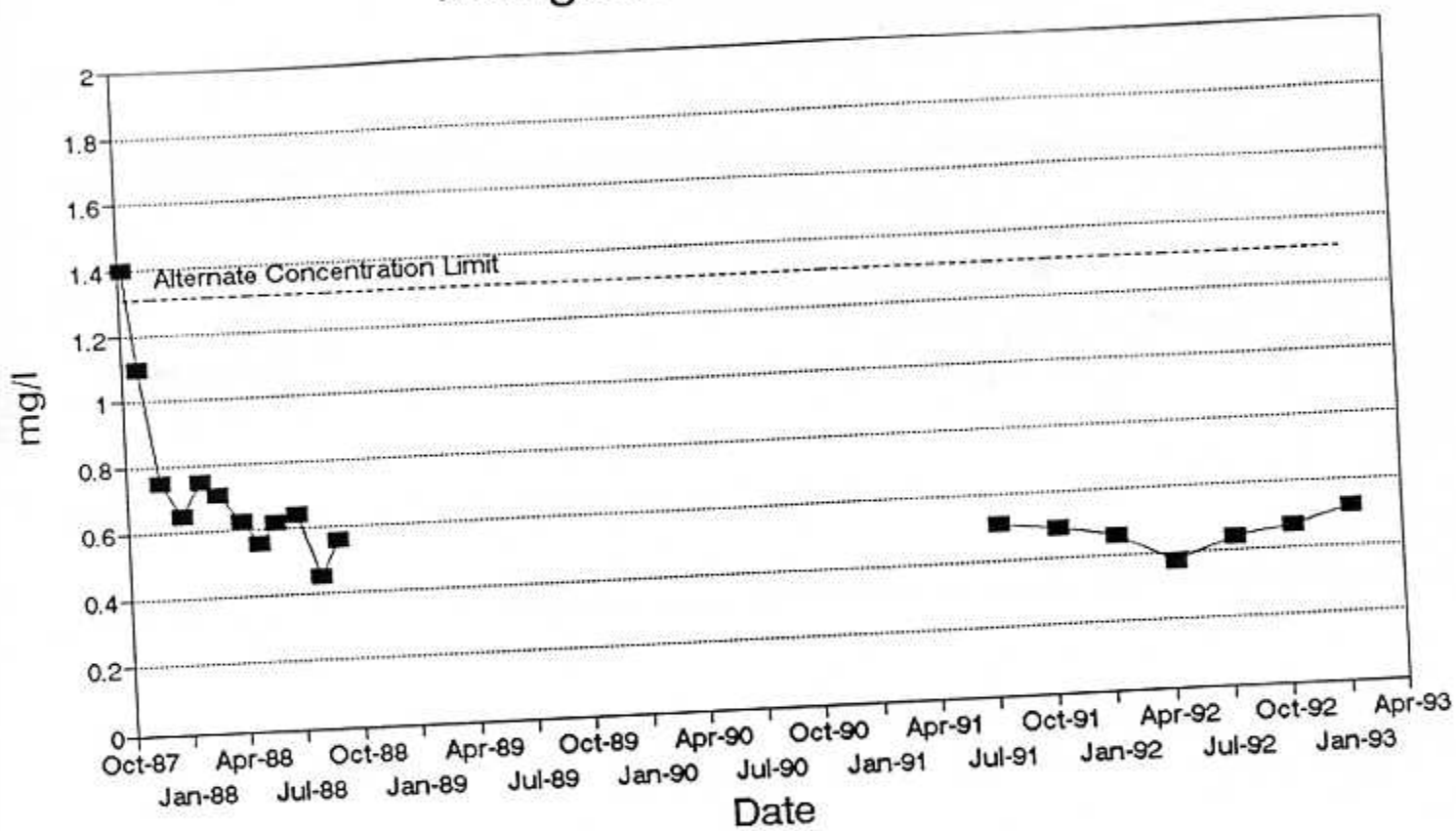
Iron - MW1005



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

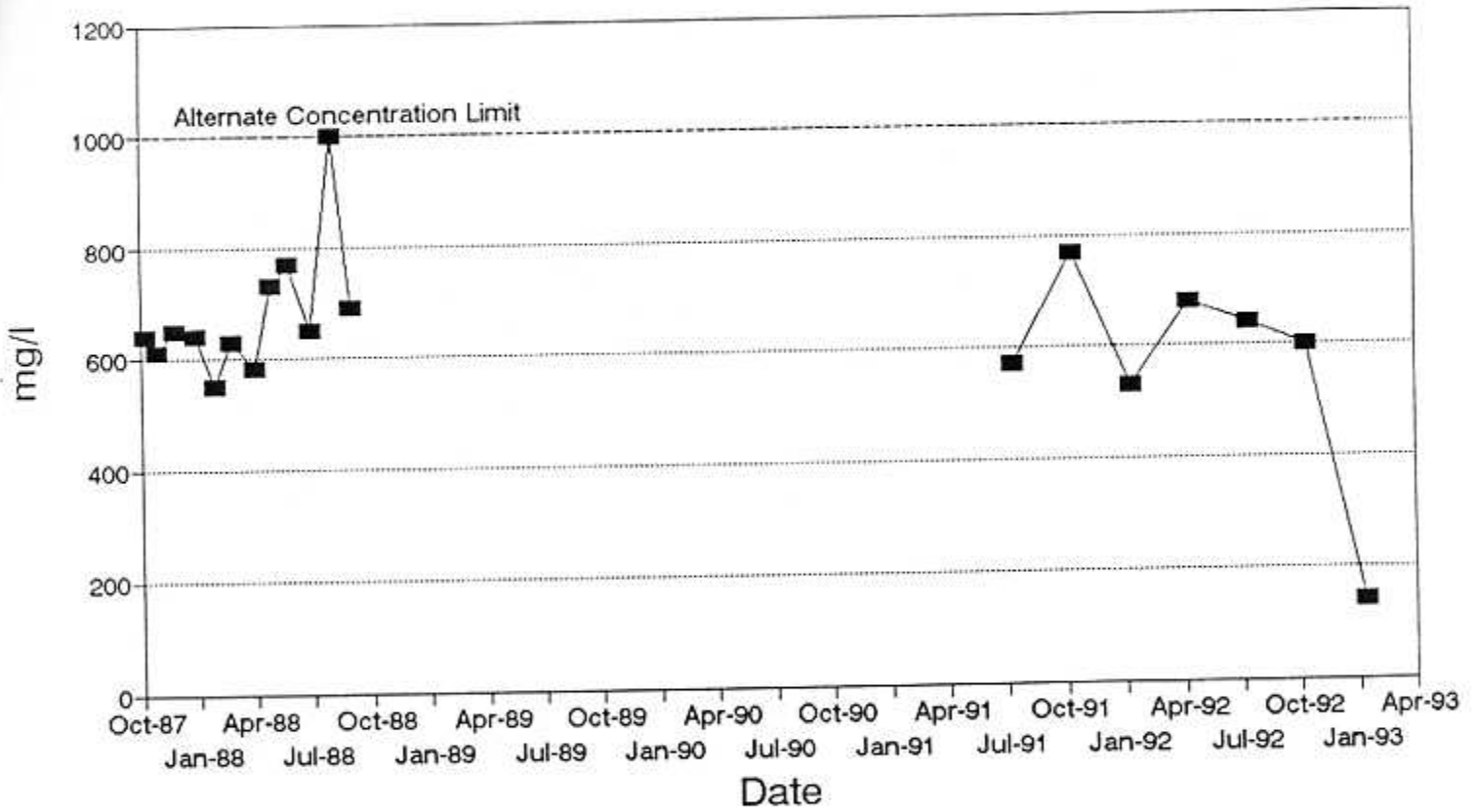
Manganese - MW1005



* Compound not detected, value = 1/2 detection limit

Groundwater Quality Results

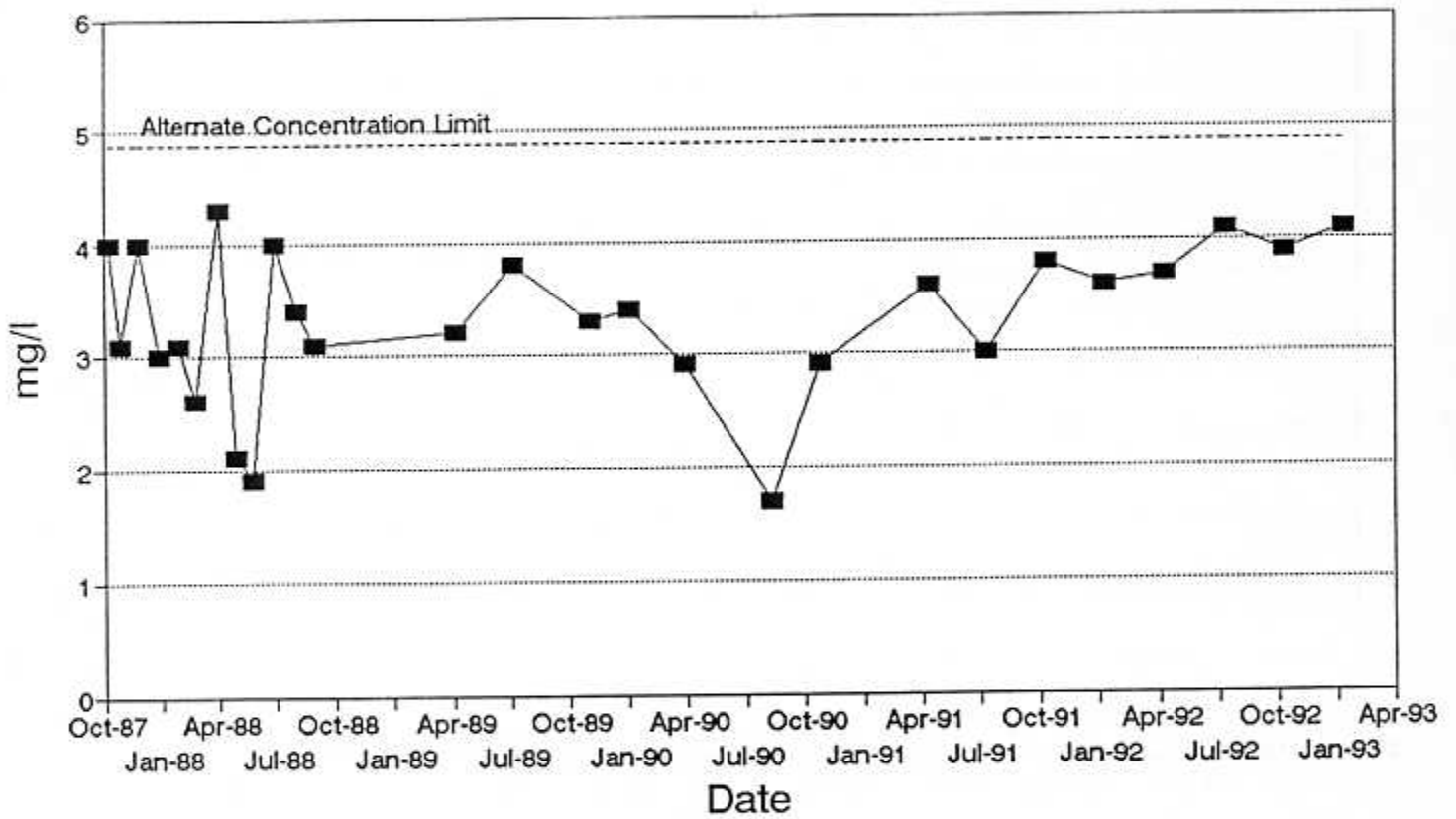
TDS - MW1005



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

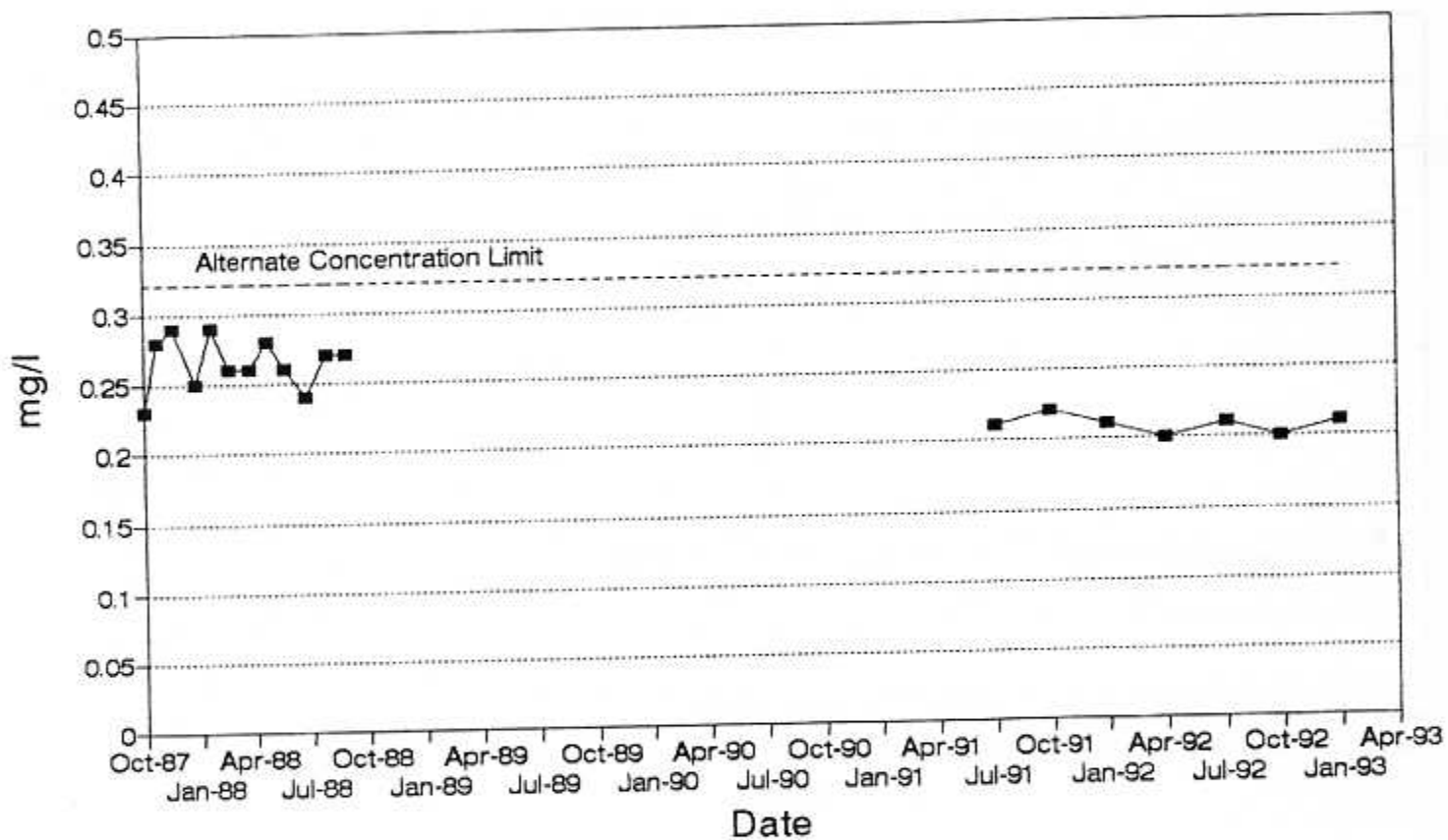
Iron - MW1005S



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

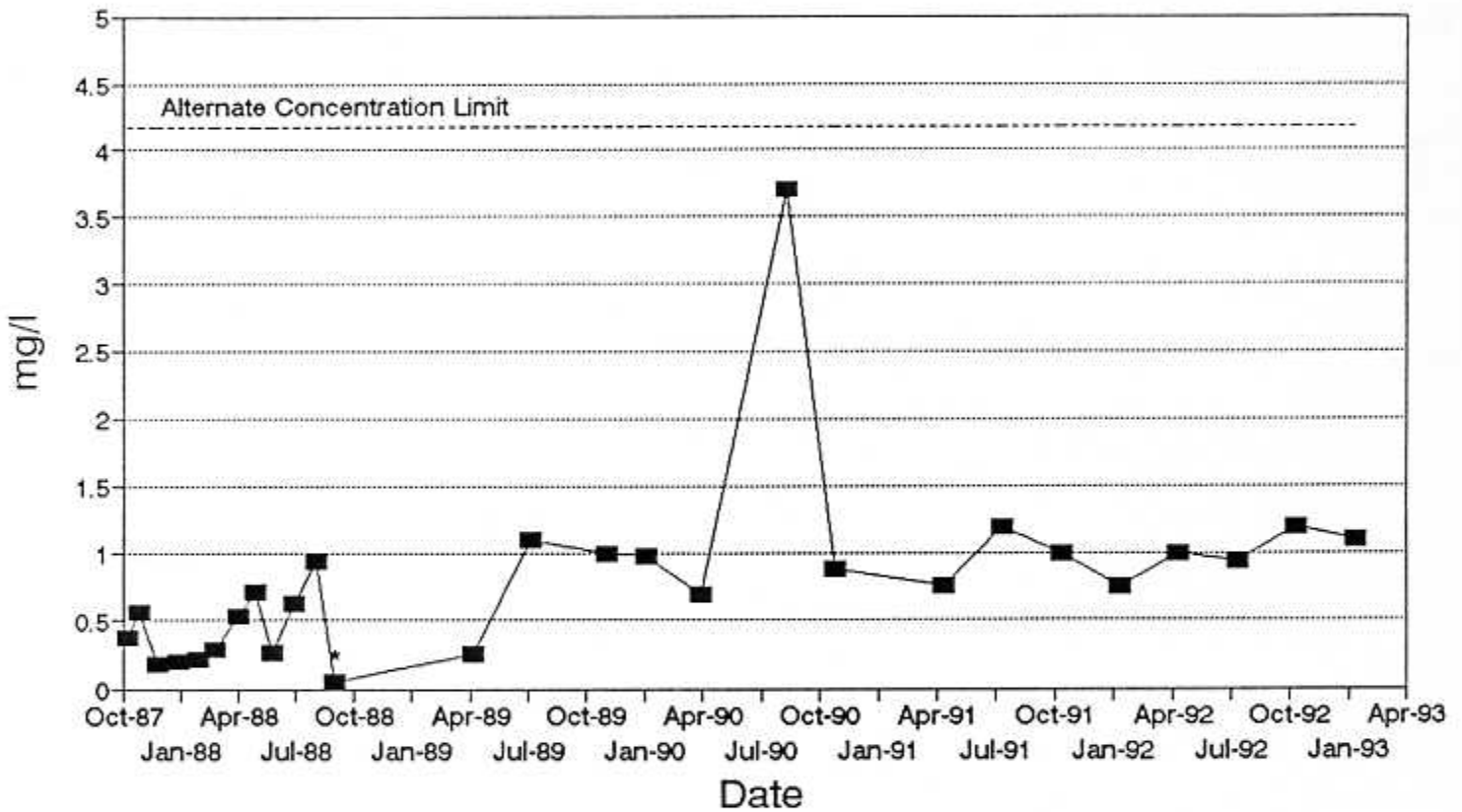
Manganese - MW1005S



* Compound not detected, value = 1/2 detection limit.

Groundwater Quality Results

Iron - MW1005P



* Compound not detected, value = 1/2 detection limit.

Attachment 4
Tolerance Factors

TABLE 5. TOLERANCE FACTORS (K) FOR ONE-SIDED NORMAL TOLERANCE INTERVALS WITH PROBABILITY LEVEL (CONFIDENCE FACTOR) $\gamma = 0.95$ AND COVERAGE $P = 95\%$

n	K	n	K
3	7.655	75	1.972
4	5.145	100	1.924
5	4.202	125	1.891
6	3.707	150	1.868
7	3.399	175	1.850
8	3.188	200	1.836
9	3.031	225	1.824
10	2.911	250	1.814
11	2.815	275	1.806
12	2.736	300	1.799
13	2.670	325	1.792
14	2.614	350	1.787
15	2.566	375	1.782
16	2.523	400	1.777
17	2.486	425	1.773
18	2.543	450	1.769
19	2.423	475	1.766
20	2.396	500	1.763
21	2.371	525	1.760
22	2.350	550	1.757
23	2.329	575	1.754
24	2.309	600	1.752
25	2.292	625	1.750
30	2.220	650	1.748
35	2.166	675	1.746
40	2.126	700	1.744
45	2.092	725	1.742
50	2.065	750	1.740
		775	1.739
		800	1.737
		825	0.736
		850	1.734
		875	1.733
		900	1.732
		925	1.731
		950	1.729
		975	1.728
		1000	1.727

Attachment 5

Cumulative Binomial Distribution
Function for Sample Sizes of 19 and 20

n	y	p =									
		.50	.55	.60	.65	.70	.75	.80	.85	.90	.95
19	0	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
	1	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
	2	.0004	.0001	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
	3	.0022	.0005	.0001	.0000	.0000	.0000	.0000	.0000	.0000	.0000
	4	.0096	.0028	.0006	.0001	.0000	.0000	.0000	.0000	.0000	.0000
	5	.0318	.0109	.0031	.0007	.0001	.0000	.0000	.0000	.0000	.0000
	6	.0835	.0342	.0116	.0031	.0006	.0001	.0000	.0000	.0000	.0000
	7	.1796	.0871	.0352	.0114	.0028	.0005	.0000	.0000	.0000	.0000
	8	.3238	.1841	.0885	.0347	.0105	.0023	.0003	.0000	.0000	.0000
	9	.5000	.3290	.1861	.0875	.0326	.0089	.0016	.0001	.0000	.0000
	10	.6762	.5060	.3325	.1855	.0839	.0287	.0067	.0008	.0000	.0000
	11	.8204	.6831	.5122	.3344	.1820	.0775	.0233	.0041	.0003	.0000
	12	.9165	.8273	.6919	.5188	.3345	.1749	.0676	.0163	.0017	.0000
	13	.9682	.9223	.8371	.7032	.5261	.3322	.1631	.0537	.0086	.0002
	14	.9904	.9720	.9304	.8500	.7178	.5346	.3267	.1444	.0352	.0020
	15	.9978	.9923	.9770	.9409	.8668	.7369	.5449	.3159	.1150	.0132
	16	.9996	.9985	.9945	.9830	.9538	.8887	.7631	.5587	.2946	.0665
	17	1.0000	.9998	.9992	.9969	.9896	.9690	.9171	.8015	.5797	.2453
	18	1.0000	1.0000	.9999	.9997	.9989	.9958	.9856	.9544	.8649	.6226
19	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	
20	0	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	
	1	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	
	2	.0002	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	
	3	.0013	.0003	.0000	.0000	.0000	.0000	.0000	.0000	.0000	
	4	.0059	.0015	.0003	.0000	.0000	.0000	.0000	.0000	.0000	
	5	.0207	.0064	.0016	.0003	.0000	.0000	.0000	.0000	.0000	
	6	.0577	.0214	.0065	.0015	.0003	.0000	.0000	.0000	.0000	
	7	.1316	.0580	.0210	.0060	.0013	.0002	.0000	.0000	.0000	
	8	.2517	.1308	.0565	.0196	.0051	.0009	.0001	.0000	.0000	
	9	.4119	.2493	.1275	.0532	.0171	.0039	.0006	.0000	.0000	
	10	.5881	.4086	.2447	.1218	.0480	.0139	.0026	.0002	.0000	
	11	.7483	.5857	.4044	.2376	.1133	.0409	.0100	.0013	.0001	
	12	.8684	.7480	.5841	.3990	.2277	.1018	.0321	.0059	.0004	
	13	.9423	.8701	.7500	.5834	.3920	.2142	.0867	.0219	.0024	
	14	.9793	.9447	.8744	.7546	.5836	.3828	.1958	.0673	.0113	
	15	.9941	.9811	.9490	.8818	.7625	.5852	.3704	.1702	.0432	
	16	.9987	.9951	.9840	.9556	.8929	.7748	.5886	.3523	.1330	
	17	.9998	.9991	.9964	.9879	.9645	.9087	.7939	.5951	.3231	
	18	1.0000	.9999	.9995	.9979	.9924	.9757	.9308	.8244	.6083	
	19	1.0000	1.0000	1.0000	.9998	.9992	.9968	.9885	.9612	.8784	
20	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000		

For n larger than 20, the r th quantile y_r of a binomial random variable may be approximated using $y_r = np + w_r \sqrt{np(1-p)}$, where w_r is the r th quantile of a standard normal random variable, obtained from Table A1.

Attachment 6

Tests for Distributional Fit

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
FE	19.000	0.284		0.000
MN	19.000	0.142		0.403
LNFE	19.000	0.176		0.123
LNMN	19.000	0.194		0.058

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS PROBABILITY (2-TAIL)
FE	19.000	0.508	0.000
MN	19.000	0.451	0.000
LNFE	19.000	0.376	0.000
LNMN	19.000	0.241	0.005

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
MN	19.000	0.323		0.000
TDS	19.000	0.200		0.043
LNMN	19.000	0.303		0.000
LNTDS	19.000	0.115		0.797

MW-10045

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
FE	27.000	0.460		0.000
LNFE	27.000	0.271		0.000

COLMOGOROV-EMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
FE	27.000	0.164		0.060
LNFE	27.000	0.201		0.007

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
FE	27.000	0.122		0.367
MN	19.000	0.217		0.019
TDS	19.000	0.202		0.041
LNFE	27.000	0.256		0.000
LNMN	19.000	0.143		0.389
LNTDS	19.000	0.313		0.000

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
FE	27.000	0.121		0.334
MN	19.000	0.174		0.133
LNFE	27.000	0.171		0.043
LNMN	19.000	0.178		0.115

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
FE	27.000	0.240		0.000
MN	19.000	0.173		0.139
LNFE	27.000	0.168		0.050
LNMN	19.000	0.171		0.154

KOLMOGOROV-SMIRNOV ONE SAMPLE TEST USING STANDARD NORMAL DISTRIBUTION

VARIABLE	N-OF-CASES	MAXDIF	LILLIEFORS	PROBABILITY (2-TAIL)
AS	7.000	0.227		0.397
MN	7.000	0.204		0.639
LNAG	7.000	0.185		0.882
LNMN	7.000	0.227		0.396

Exhibit III

Data and Calculations for Alternative Concentration Limits
For Groundwater Monitoring Well MW-1000R

Foth & Van Dyke
Memorandum

September 28, 1993

TO: Jerry Sevick

FR: Steve Lehrke 56

RE: Completion of Alternative Concentration Limits for Flambeau Mining Company
Groundwater Monitoring Wells

Since my June 2, 1993 memorandum was prepared regarding the above topic, background monitoring results for MW-1000R have been received by Foth & Van Dyke. I have summarized the MW-1000R results for iron, manganese and total dissolved solids in the same manner that I summarized results for the other on-site groundwater monitoring wells in Attachment 1 of my June 2, 1993 memo. The MW-1000R summary is included in Attachment A for your information.

A review of the attachment shows that background monitoring at MW-1000R covered the period of November 1992, which was when the well was installed, to June 1993. No further background testing of this well is expected, since it has been dewatered. Dewatering was expected since the well is located adjacent to the project's open pit mine. A review of MW-1000R and MW-1000 monitoring results indicates a reasonably close comparison.

A second comparison of the MW-1000R data to the proposed iron and manganese standards (Attachment B) for the site indicates that an alternate concentration limit for manganese applies to this well.

Attachment A

**Iron, Manganese and TDS Background Groundwater Monitoring
Data for Groundwater Monitoring Well MW-1000R**

Summary Statistics of Iron
Manganese and TDS

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1000R	Nov-92	mg/l	<0.055	0.14	96
MW-1000R	Jan-93	mg/l	0.73	0.13	62
MW-1000R	Feb-93	mg/l	<0.055	0.013	85
MW-1000R	Mar-93	mg/l	<0.055	0.018	96
MW-1000R	Apr-93	mg/l	<0.055	0.012	130
MW-1000R	May-93	mg/l	<0.055	0.014	90
MW-1000R	Jun-93	mg/l	<0.055	0.034	60
Total Samples			7	7	7
Total Detects			1	7	7
Minimum			<0.055	0.012	60
Maximum			0.73	0.14	130
Mean*			0.128	0.052	88.4

* If Value is Less Than Detection Limit, 1/2 Detection
Limit Used to Calculate Mean

Attachment B

Summary Statistics and Upper Tolerance Limits for
Groundwater Monitoring Well MW-1000R

Summary Statistics and
Upper Tolerance Limits

Flambeau Mining Co.

Well ID	DATE	Units	Fe	Mn	TDS
MW-1000R	Nov-92	mg/l	N.I.	0.14	N.I.
MW-1000R	Jan-93	mg/l	N.I.	0.13	N.I.
MW-1000R	Feb-93	mg/l	N.I.	0.013	N.I.
MW-1000R	Mar-93	mg/l	N.I.	0.018	N.I.
MW-1000R	Apr-93	mg/l	N.I.	0.012	N.I.
MW-1000R	May-93	mg/l	N.I.	0.014	N.I.
MW-1000R	Jun-93	mg/l	N.I.	0.034	N.I.
Total Samples			N.I.	7	N.I.
Number of Detections			N.I.	7	N.I.
Upper Tolerance Limit			N.I.	1.17(2)	N.I.
Current Site MCL			N.I.	0.090	N.I.

- No Sample Collected

* Upper Tolerance Limit is Equal to Upper 95th Confidence
Limit on 95th Percentile (Proposed Alternate Concentration Limit)

N.I. - Values Not Included; No Alternate Concentration Limit Proposed

(1) Calculated Assuming Normal Distribution

(2) Calculated Assuming Log-Normal Distribution

(3) Calculated With Nonparametric Methods (No Distributional Assumptions)

Exhibit IV

Comparison of October 1987 Through April 1991
to July 1991 Through October 1992
Flambeau Groundwater Quality Data

Foth & Van Dyke Memorandum

June 2, 1993

TO: Jerry Sevick

FR: Steve Lehrke SL

RE: Comparison of October 1987 Through April 1991 to July 1991 Through October 1992
Flambeau Groundwater Quality Data

Introduction

Groundwater quality data for several parameters, including iron, manganese and TDS, have been collected by the Flambeau Mining Company since October of 1987. Groundwater samples for iron, manganese, TDS and other parameters were collected and analyzed monthly from October of 1987 through September of 1988. In addition, samples were collected and analyzed quarterly for iron from April of 1989 through April of 1991. Following commencement of surface facilities construction in July 1991, iron, manganese and TDS samples have been collected quarterly. The analytical results for these three compounds through the October 1992 monitoring quarter are illustrated in Table 1.

A statistical analysis of the three compounds was completed to determine if the concentrations observed before surface facility construction commenced differed significantly from those observed after this time. The statistical methods used and the results of the analysis are presented in this memo.

Statistical Methods

Three types of statistical tests were used to determine whether significant differences exist for a given monitoring well between the October 1987 through April 1991 data and the July 1991 through October 1992 data. These tests were the two-sample t-test, the rank sum test, and the test of proportions. The test which was used was determined by the characteristics of the data. The decision process of choosing the statistical test is illustrated in Attachment 1. All tests were performed at the 0.05 critical level. This refers to a five percent chance of declaring a significant difference between two data sets when none exists.

The two-sample t-test compares the difference between the means of two samples. If the difference between the means of each sample is large compared to the variation within each sample, they are declared to be significantly different. The two-sample t-test assumes the two data sets are normally distributed and have the same amount of variation.

If the assumptions of normality or equal variance of the data were not met, the rank sum test was used. This is a non-parametric test which does not rely on these assumptions. In this test, the data of both samples are ordered and ranked. The mean and variance of the ranks are then used, instead of the original data, to test for significant differences.

If the number of non-detections was high in the two samples, the test of proportions was used. In this test, the data is classified as either positive (above detection) or negative (below detection). The percentage of positive results in the two samples are then tested to determine if a significant difference exists.

The sample size, number of detections, coefficient of variation, mean and standard deviation of each data set are given in Table 2 for the October 1987 through April 1991 data, and in Table 3 for the July 1991 through October 1992 data. If the data were normally distributed (determined by a coefficient of variation less than 1.0), the two data sets were tested for common variance by the F-test. The results of the F-test are given in Table 4. The value of the F-statistic is found by dividing the variance of one data set by the variance of the other data set. This value is then compared to the upper 0.05 critical value of the F-distribution given as $F(.05)$.

If the calculated value was greater than the critical value in Table 4, it was concluded that the two data sets had unequal variances, and the rank sum test was used. If the calculated value was less than the critical value it was concluded that the two data sets had equal variances, and the two-sample t-test was used. In the two-sample t-test, values below the detection limit were replaced with a value of zero. The statistical tests chosen for each of the monitoring wells are summarized in Table 5.

If either of the two data sets being tested consisted of greater than 90 percent nondetects, no statistical test was performed due to lack of variation in the data. As can be seen in Table 5, this is the case for iron in MW 1002, MW 1002G and MW 1004S, and manganese in MW 1004S. Between October of 1987 and October of 1992, iron was detected only once in MW 1002, not at all in MW 1002G, and only twice in MW 1004S. Between January of 1988 and October of 1992, manganese in MW 1004S was not detected at all.

Conclusions

A graph of historical groundwater concentrations is provided in Attachment 2 for all wells in which the statistical tests indicated a significant difference exists between the October 1987 through April 1991 data and the July 1991 through October 1992 data. No significant difference was found in the TDS concentrations in any of the groundwater monitoring wells before or after construction of surface facilities commenced.

The only monitoring wells revealing a significant difference in iron concentrations between the October 1987 through April 1991 and July 1991 through October 1992 data sets were MW1000P, MW1004P, MW1005 and MW1005P.

As can be seen in the graphs, in Attachment 2, current levels of iron appear to be higher than those observed in 1987 and 1988. However, in the graphs of MW1004P, MW1005 and MW1005P it is evident that the increase in iron levels already took place in 1989, well before surface facility construction commenced. Although data was not collected in 1989 and 1990 for MW1000P, it is probable that it followed a similar pattern of iron concentrations, increasing before surface facility construction commenced.

Further support for this conclusion is found in the trend analysis of the data collected after surface facility construction commenced (July 1991 through October 1992) included in the 1992 Flambeau Mining Company Annual Report (January 1993). In this analysis, no significant trend, either increasing or decreasing, was found in iron concentrations in any groundwater monitoring wells.

Manganese was also significantly higher in MW1000P in the period of July 1991 through October 1992. However, similar to iron concentrations in MW1000P, no trend was observed in the July 1991 to October 1992 data. In addition, the graph of manganese in MW1000P (Attachment 2) reveals concentrations to be increasing already in 1988. Therefore, similar to iron, manganese concentrations may be significantly higher than those observed in 1987 and 1988, but not significantly higher than those observed in 1989 and 1990.

A significant decrease of manganese has occurred in MW1005 and MW1005S and MW1005P in the period of July 1991 through October 1992. Graphs of manganese concentrations in these three monitoring wells are provided in Attachment 2. No significant difference was found in manganese concentrations before or after the mine was constructed in any other monitoring well.

Based on the analysis addressed in this memorandum, it can be concluded that no significant difference in groundwater quality data for iron, manganese and TDS exists when comparing data collected between 1989 and 1992. Some significant concentration differences were noted in the 1987 and 1988 data, however, the cause of this would not be due to the start of surface facility construction at the site, since this occurred in 1991.

SGL:naj:jef

Attachments

Table 1

Flambeau Mining Co.
Groundwater Quality Data

Compound	Units	Oct 87	Nov 87	Dec 87	Jan 88	Feb 88	Mar 88	Apr 88	May 88	Jun 88	Jul 88	Aug 88	Sep 88	Apr 89	Jul 89	Nov 89	Jan 90	Apr 90	
MW1000																			
Iron	mg/l	0.11	<0.10	<0.10	<0.10	<0.10	0.15	<0.10	<0.10	<0.10	0.16	0.20	<0.10	-	-	-	-	-	-
Manganese	mg/l	0.09	0.10	0.11	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	-	-	-	-	-	-
TDS	mg/l	110	250	64	100	67	54	33	120	120	120	100	50	-	-	-	-	-	-
MW1000P																			
Iron	mg/l	0.12	0.15	0.11	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	0.20	0.11	0.45	-	-	-	-	-	-
Manganese	mg/l	0.26	0.46	0.59	0.55	0.61	0.65	0.64	0.59	0.70	0.72	0.75	0.73	-	-	-	-	-	-
TDS	mg/l	290	350	160	210	150	140	130	200	200	180	160	130	-	-	-	-	-	-
MW1002																			
Iron	mg/l	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.06	<0.10	-	-	-	-	-	-
Manganese	mg/l	0.20	0.21	0.15	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	-	-	-	-	-	-
TDS	mg/l	200	200	140	160	110	100	34	170	150	140	130	100	-	-	-	-	-	-
MW1002G																			
Iron	mg/l	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.06	<0.10	-	-	-	-	-	-
Manganese	mg/l	0.09	0.12	0.09	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	-	-	-	-	-	-
TDS	mg/l	200	250	170	170	170	140	88	220	220	190	200	140	-	-	-	-	-	-
MW1004																			
Iron	mg/l	0.21	0.26	0.12	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	0.12	<0.06	<0.10	<0.055	0.097	0.055	<0.026	0.077	-
Manganese	mg/l	<0.05	0.28	0.07	<0.05	0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	-	-	-	-	-	-
TDS	mg/l	570	400	800	260	220	240	31	360	130	130	120	77	-	-	-	-	-	-
MW1004S																			
Iron	mg/l	0.11	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.10	<0.06	<0.10	<0.055	<0.055	<0.023	<0.026	<0.055	-
Manganese	mg/l	0.11	0.09	0.07	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	-	-	-	-	-	-
TDS	mg/l	120	180	120	130	99	100	14	150	160	150	130	91	-	-	-	-	-	-
MW1004P																			
Iron	mg/l	<0.10	<0.10	<0.10	0.10	0.55	<0.10	0.14	<0.10	<0.10	0.19	<0.06	<0.10	0.26	0.63	0.25	0.33	0.2	-
Manganese	mg/l	0.12	0.13	0.14	0.14	0.21	<0.12	0.14	0.13	0.12	0.13	0.12	0.11	-	-	-	-	-	-
TDS	mg/l	180	220	200	200	190	180	120	230	240	220	220	170	-	-	-	-	-	-
MW1005																			
Iron	mg/l	7.20	6.10	13.00	12.00	12.00	7.90	3.50	15.00	21.00	19.00	1.10	12.00	12	7.8	18	20	16	-
Manganese	mg/l	1.40	1.10	0.75	0.65	0.75	0.71	0.63	0.56	0.62	0.64	0.45	0.56	-	-	-	-	-	-
TDS	mg/l	640	610	650	640	550	630	580	730	770	650	1000	690	-	-	-	-	-	-
MW1005S																			
Iron	mg/l	4.00	3.10	4.00	3.00	3.10	2.60	4.30	2.10	1.90	4.00	3.40	3.10	3.2	3.8	3.3	3.4	2.9	-
Manganese	mg/l	0.23	0.26	0.29	0.25	0.29	0.26	0.26	0.28	0.26	0.24	0.27	0.27	-	-	-	-	-	-
TDS	mg/l	204	300	210	220	220	230	220	260	270	270	220	220	-	-	-	-	-	-
MW1005P																			
Iron	mg/l	0.38	0.56	0.18	0.20	0.22	0.29	0.54	0.72	0.27	0.63	0.95	<0.10	0.26	1.1	1	0.96	0.7	-
Manganese	mg/l	0.15	0.24	0.13	0.25	0.25	0.20	0.25	0.26	0.22	0.25	0.18	0.15	-	-	-	-	-	-
TDS	mg/l	270	330	290	280	280	280	230	300	320	310	290	250	-	-	-	-	-	-

Table 1 (Cont'd.)

Flambeau Mining Co.
Groundwater Quality Data

Compound	Units	Aug 90	Oct 90	Apr 91	Jul 91	Oct 91	Jan 92	Apr 92	Jul 92	Oct 92
MW1000										
Iron	mg/l	-	-	-	<0.055	<0.055	<0.055	0.25	<0.055	<0.055
Manganese	mg/l	-	-	-	<0.004	0.004	0.0061	0.0071	0.0056	<0.004
TDS	mg/l	-	-	-	160	180	110	130	120	<50
MW1000P										
Iron	mg/l	-	-	-	0.65	0.84	1.7	1.3	0.47	0.8
Manganese	mg/l	-	-	-	0.85	0.88	0.82	0.83	0.73	0.78
TDS	mg/l	-	-	-	190	160	120	120	140	160
MW1002										
Iron	mg/l	-	-	-	0.99	<0.055	<0.055	<0.055	<0.055	<0.055
Manganese	mg/l	-	-	-	0.0051	<0.004	<0.004	<0.004	<0.004	0.015
TDS	mg/l	-	-	-	180	170	100	95	87	130
MW1002G										
Iron	mg/l	-	-	-	<0.055	<0.055	<0.055	<0.055	<0.055	<0.055
Manganese	mg/l	-	-	-	0.0054	<0.004	<0.004	<0.004	<0.004	<0.004
TDS	mg/l	-	-	-	240	280	140	150	150	180
MW1004										
Iron	mg/l	<0.055	<0.055	0.11	<0.055	<0.055	<0.055	<0.055	0.059	<0.055
Manganese	mg/l	-	-	-	0.0044	<0.004	<0.004	<0.004	0.057	<0.004
TDS	mg/l	-	-	-	190	150	65	82	77	48
MW1004S										
Iron	mg/l	<0.055	0.66	<0.055	<0.055	<0.055	<0.055	<0.055	<0.055	<0.055
Manganese	mg/l	-	-	-	<0.004	<0.004	<0.004	<0.004	<0.004	<0.004
TDS	mg/l	-	-	-	160	170	95	100	110	220
MW1004P										
Iron	mg/l	0.31	0.22	0.32	0.33	0.22	0.32	0.37	0.38	0.32
Manganese	mg/l	-	-	-	0.13	0.13	0.12	0.14	0.13	0.13
TDS	mg/l	-	-	-	210	310	160	180	180	260
MW1005										
Iron	mg/l	17	14	15	17	20	18	17	19	22
Manganese	mg/l	-	-	-	0.51	0.49	0.46	0.38	0.44	0.47
TDS	mg/l	-	-	-	570	770	530	680	640	600
MW1005S										
Iron	mg/l	1.7	2.9	3.6	3	3.8	3.6	3.7	4.1	3.9
Manganese	mg/l	-	-	-	0.21	0.22	0.21	0.2	0.21	0.2
TDS	mg/l	-	-	-	220	370	<20	210	220	260
MW1005P										
Iron	mg/l	3.7	0.89	0.77	1.2	1	0.75	1	0.95	1.2
Manganese	mg/l	-	-	-	0.22	0.15	0.16	0.13	0.15	0.1
TDS	mg/l	-	-	-	290	440	280	350	270	320

Table 2

Summary Statistics of the October 1987
Through April 1991 Data

Dates	Compound	Well	N	Detects	C.V.	\bar{X}	S
87-91	Iron	MW1000	12	4	1.52	0.052	0.079
87-91	Iron	MW1000P	12	6	1.40	0.095	0.133
87-91	Iron	MW1002	12	0	--	0	0
87-91	Iron	MW1002G	12	0	--	0	0
87-91	Iron	MW1004	20	8	1.49	0.052	0.078
87-91	Iron	MW1004S	20	2	3.85	0.039	0.148
87-91	Iron	MW1004P	20	12	1.08	0.175	0.189
87-91	Iron	MW1005	20	20	0.44	12.48	5.49
87-91	Iron	MW1005S	20	20	0.22	3.17	0.706
87-91	Iron	MW1005P	20	19	1.08	0.717	0.773
10/87-4/91	Manganese	MW1000	12	3	1.82	0.025	0.045
10/87-4/91	Manganese	MW1000P	12	12	0.23	0.604	0.137
10/87-4/91	Manganese	MW1002	12	3	1.83	0.047	0.086
10/87-4/91	Manganese	MW1002G	12	3	1.83	0.025	0.046
10/87-4/91	Manganese	MW1004	12	4	2.11	0.038	0.081
10/87-4/91	Manganese	MW1004S	12	3	1.85	0.023	0.042
10/87-4/91	Manganese	MW1004P	12	11	0.38	0.124	0.047
10/87-4/91	Manganese	MW1005	12	12	0.36	0.735	0.263
10/87-4/91	Manganese	MW1005S	12	12	0.07	0.265	0.019
10/87-4/91	Manganese	MW1005P	12	12	0.22	0.211	0.047
10/87-4/91	TDS	MW1000	12	12	0.56	99.83	55.98
10/87-4/91	TDS	MW1000P	12	12	0.35	191.67	66.99
10/87-4/91	TDS	MW1002	12	12	0.34	136.17	46.57
10/87-4/91	TDS	MW1002G	12	12	0.24	179.83	43.66
10/87-4/91	TDS	MW1004	12	12	0.80	279.83	224.48

Table 2 (Continued)

Dates	Compound	Well	N	Detects	C.V.	\bar{X}	S
10/87-4/91	TDS	MW1004S	12	12	0.36	120.33	42.76
10/87-4/91	TDS	MW1004P	12	12	0.17	197.50	32.79
10/87-4/91	TDS	MW1005	12	12	0.17	678.33	117.69
10/87-4/91	TDS	MW1005S	12	12	0.13	237.00	30.13
10/87-4/91	TDS	MW1005P	12	12	0.10	285.83	28.11

Table 3

Summary Statistics of the July 1991
Through October 1992 Data

Dates	Compound	Well	N	Detects	C.V.	\bar{X}	S
7/91-10/92	Iron	MW1000	6	1	2.45	0.042	0.102
7/91-10/92	Iron	MW1000P	6	6	0.48	0.960	0.456
7/91-10/92	Iron	MW1002	6	1	2.45	0.165	0.404
7/91-10/92	Iron	MW1002G	6	0	--	0	0
7/91-10/92	Iron	MW1004	6	1	2.45	0.010	0.024
7/91-10/92	Iron	MW1004S	6	0	--	0	0
7/91-10/92	Iron	MW1004P	6	6	0.18	0.323	0.057
7/91-10/92	Iron	MW1005	6	6	0.10	18.83	1.941
7/91-10/92	Iron	MW1005S	6	6	0.10	3.683	0.376
7/91-10/92	Iron	MW1005P	6	6	0.17	1.017	0.169
7/91-10/92	Manganese	MW1000	6	4	0.82	0.004	0.003
7/91-10/92	Manganese	MW1000P	6	6	0.07	0.815	0.053
7/91-10/92	Manganese	MW1002	6	2	1.81	0.003	0.006
7/91-10/92	Manganese	MW1002G	6	1	2.45	0.001	0.002
7/91-10/92	Manganese	MW1004	6	2	2.25	0.010	0.023
7/91-10/92	Manganese	MW1004S	6	0	--	0	0
7/91-10/92	Manganese	MW1004P	6	6	0.05	0.130	0.006
7/91-10/92	Manganese	MW1005	6	6	0.10	0.458	0.045
7/91-10/92	Manganese	MW1005S	6	6	0.04	0.208	0.008
7/91-10/92	Manganese	MW1005P	6	6	0.26	0.152	0.040
7/91-10/92	TDS	MW1000	6	5	0.54	116.67	62.82
7/91-10/92	TDS	MW1000P	6	6	0.18	148.33	27.14
7/91-10/92	TDS	MW1002	6	6	0.30	122.00	37.12
7/91-10/92	TDS	MW1002G	6	6	0.30	190.00	57.27
7/91-10/92	TDS	MW1004	6	6	0.54	102.00	55.42

Table 3 (Continued)

Dates	Compound	Well	N	Detects	C.V.	\bar{X}	S
7/91-10/92	TDS	MW1004S	6	6	0.35	142.50	49.37
7/91-10/92	TDS	MW1004P	6	6	0.27	216.67	57.50
7/91-10/92	TDS	MW1005	6	6	0.14	631.67	85.65
7/91-10/92	TDS	MW1005S	6	5	0.56	213.33	120.27
7/91-10/92	TDS	MW1005P	6	6	0.20	325.00	63.48

Table 4
F-Test For Common Variance

Compound	Well	Calculated F*	Degrees of Freedom	F(.05)
Iron	MW1000	--		
Iron	MW1000P	11.755	5,11	3.20
Iron	MW1002	--		
Iron	MW1002G	--		
Iron	MW1004	--		
Iron	MW1004S	--		
Iron	MW1004P	10.994	19,5	4.56
Iron	MW1005	8.00	19,5	4.56
Iron	MW1005S	3.52	19,5	4.56
Iron	MW1005P	20.92	19,5	4.56
Manganese	MW1000	225.0	11,5	4.71
Manganese	MW1000P	6.682	11,5	4.71
Manganese	MW1002	--		
Manganese	MW1002G	--		
Manganese	MW1004	--		
Manganese	MW1004S	--		
Manganese	MW1004P	61.36	11,5	4.71
Manganese	MW1005	34.16	11,5	4.71
Manganese	MW1005S	5.641	11,5	4.71
Manganese	MW1005P	1.381	11,5	4.71
TDS	MW1000	1.259	5,11	3.20
TDS	MW1000P	6.092	11,5	4.71
TDS	MW1002	1.574	11,5	4.71
TDS	MW1002G	1.721	5,11	3.20
TDS	MW1004	16.406	11,5	4.71

Table 4 (Continued)

Compound	Well	Calculated F*	Degrees of Freedom	F(.05)
TDS	MW1004S	1.333	5,11	3.20
TDS	MW1004P	3.075	5,11	3.20
TDS	MW1005	1.888	11,5	4.71
TDS	MW1005S	15.934	5,11	3.20
TDS	MW1005P	5.100	5,11	3.20

*Calculated F = Variance of group 1/variance of group 2 or
variance of group 2/variance of group 1 whichever is larger.

Table 5
Tests of Significance Chosen

Iron	MW1000	Test of Proportions
Iron	MW1000P	Rank Sum Test
Iron	MW1002	--
Iron	MW1002G	--
Iron	MW1004	Test of Proportions
Iron	MW1004S	--
Iron	MW1004P	Rank Sum Test
Iron	MW1005	Rank Sum Test
Iron	MW1005S	Two-Sample t-Test
Iron	MW1005P	Rank Sum Test
Manganese	MW1000	Rank Sum Test
Manganese	MW1000P	Rank Sum Test
Manganese	MW1002	Test of Proportions
Manganese	MW1002G	Test of Proportions
Manganese	MW1004	Test of Proportions
Manganese	MW1004S	--
Manganese	MW1004P	Rank Sum Test
Manganese	MW1005	Rank Sum Test
Manganese	MW1005S	Rank Sum Test
Manganese	MW1005P	Two-Sample t-Test
TDS	MW1000	Two-Sample t-Test
TDS	MW1000P	Rank Sum Test
TDS	MW1002	Two-Sample t-Test
TDS	MW1002G	Two-Sample t-Test
TDS	MW1004	Rank Sum Test
TDS	MW1004S	Two-Sample t-Test
TDS	MW1004P	Two-Sample t-Test

Table 5 (Continued)

TDS	MW1005	Two-Sample t-Test
TDS	MW1005S	Rank Sum Test
TDS	MW1005P	Rank Sum Test

Attachment 1

Selection Process of Statistical Tests

Selection Process of Statistical Tests

Are data in both groups
> 50% no detects?

No/

Yes

Is C.V. > 1
for both groups?

No/

Yes

Are data in either
group > 90% no detects?

No/

Yes

Do both
groups have
common variance?

No/

Yes

Test of
Proportions

Cannot perform
Test, visually
examine data.

Rank Sum
Test

Rank Sum
Test

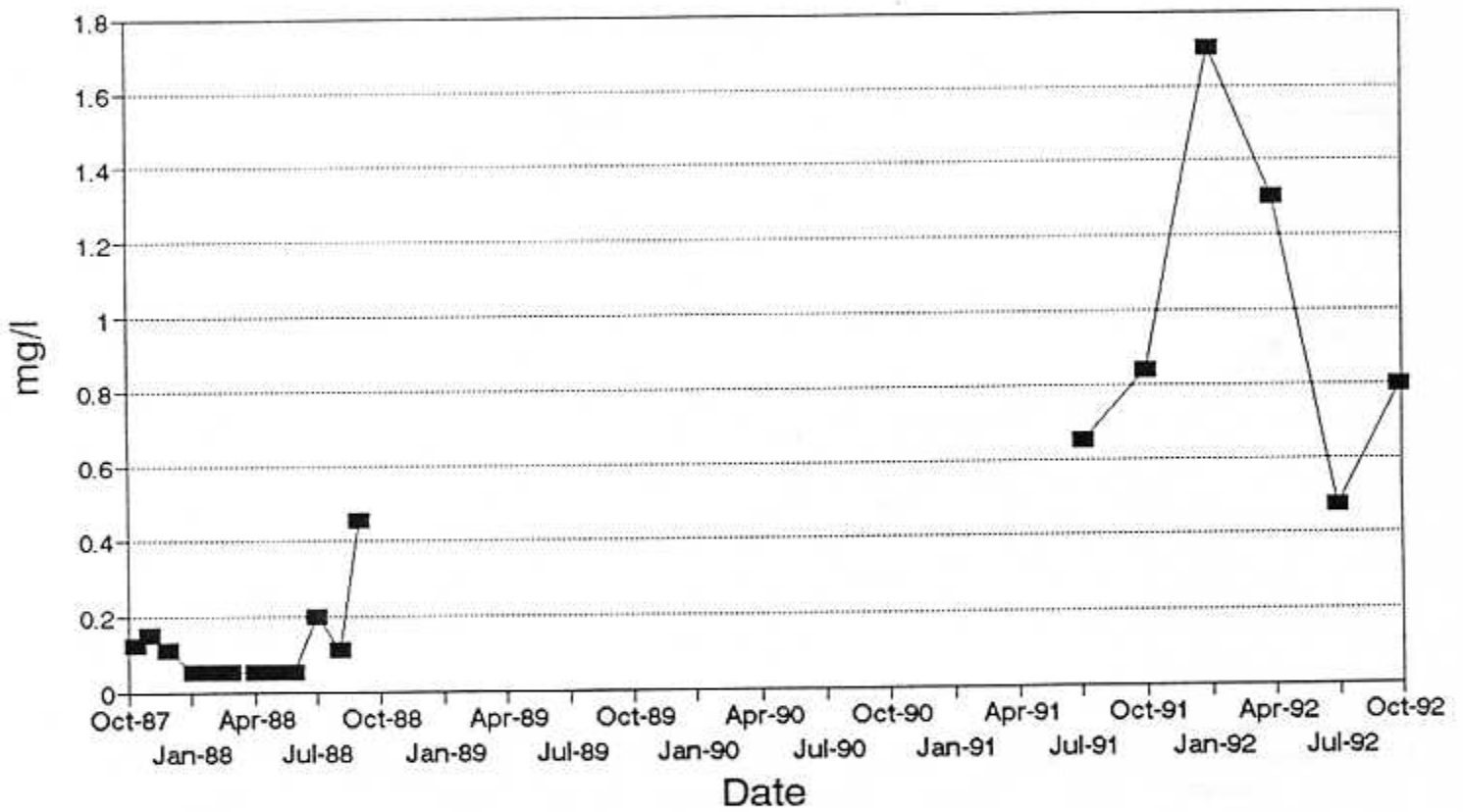
Two-Sample
t-Test

Attachment 2

Groundwater Quality Graphs

Groundwater Quality Results

Iron - MW1000P

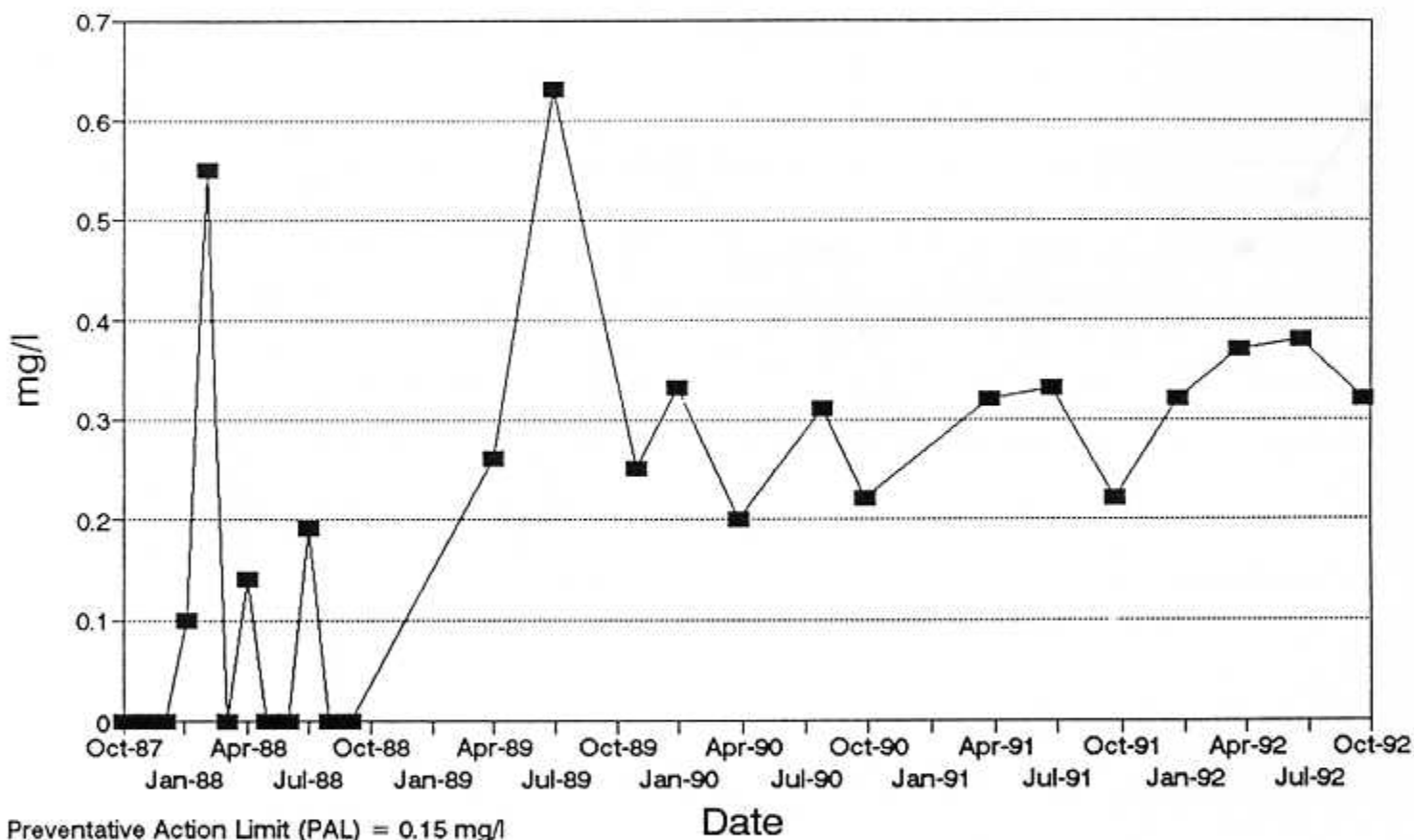


Preventative Action Limit (PAL) = 0.15 mg/l

Enforcement Standard (ES) = 0.3 mg/l

Groundwater Quality Results

Iron - MW 1004P

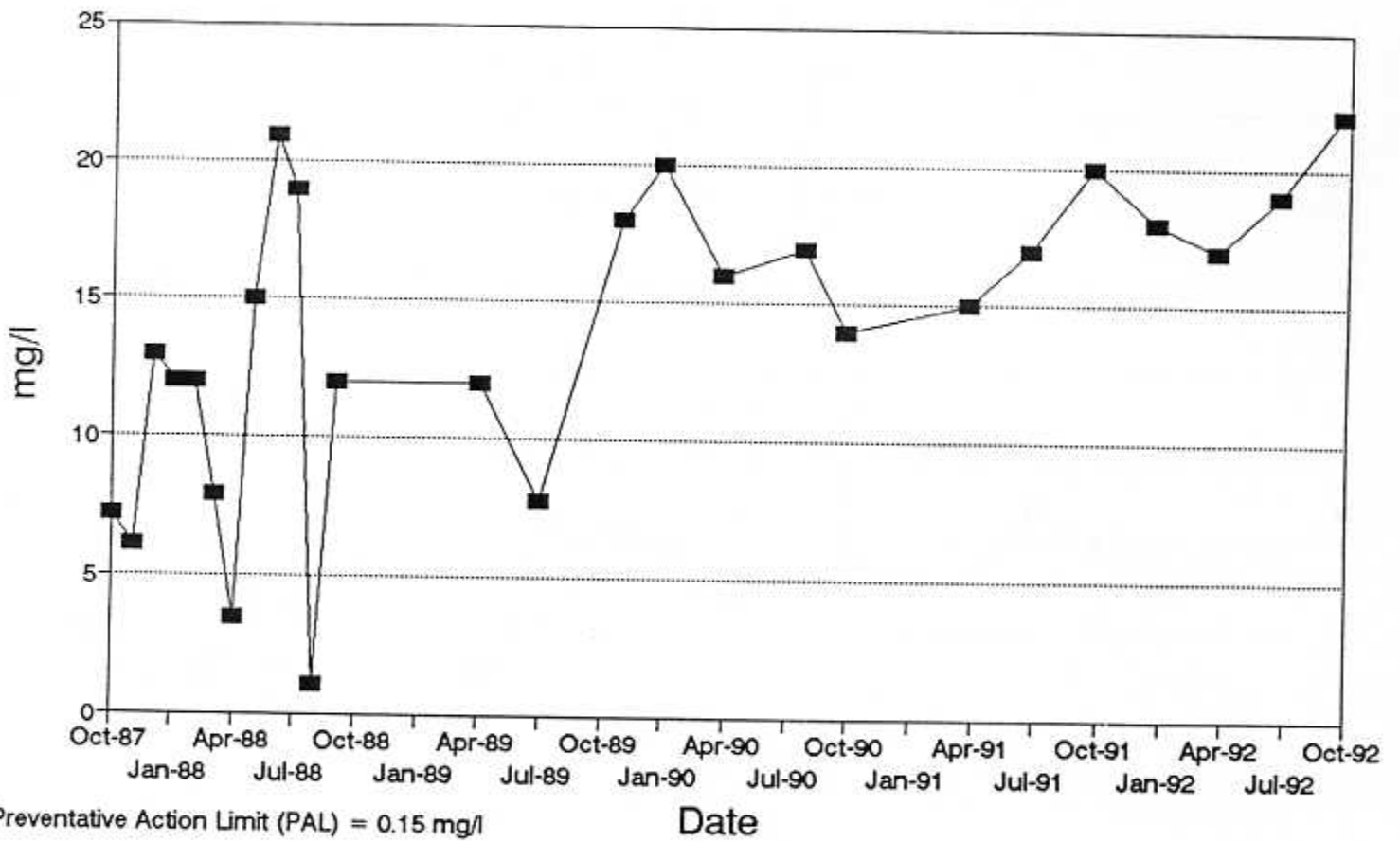


Preventative Action Limit (PAL) = 0.15 mg/l

Enforcement Standard (ES) = 0.3 mg/l

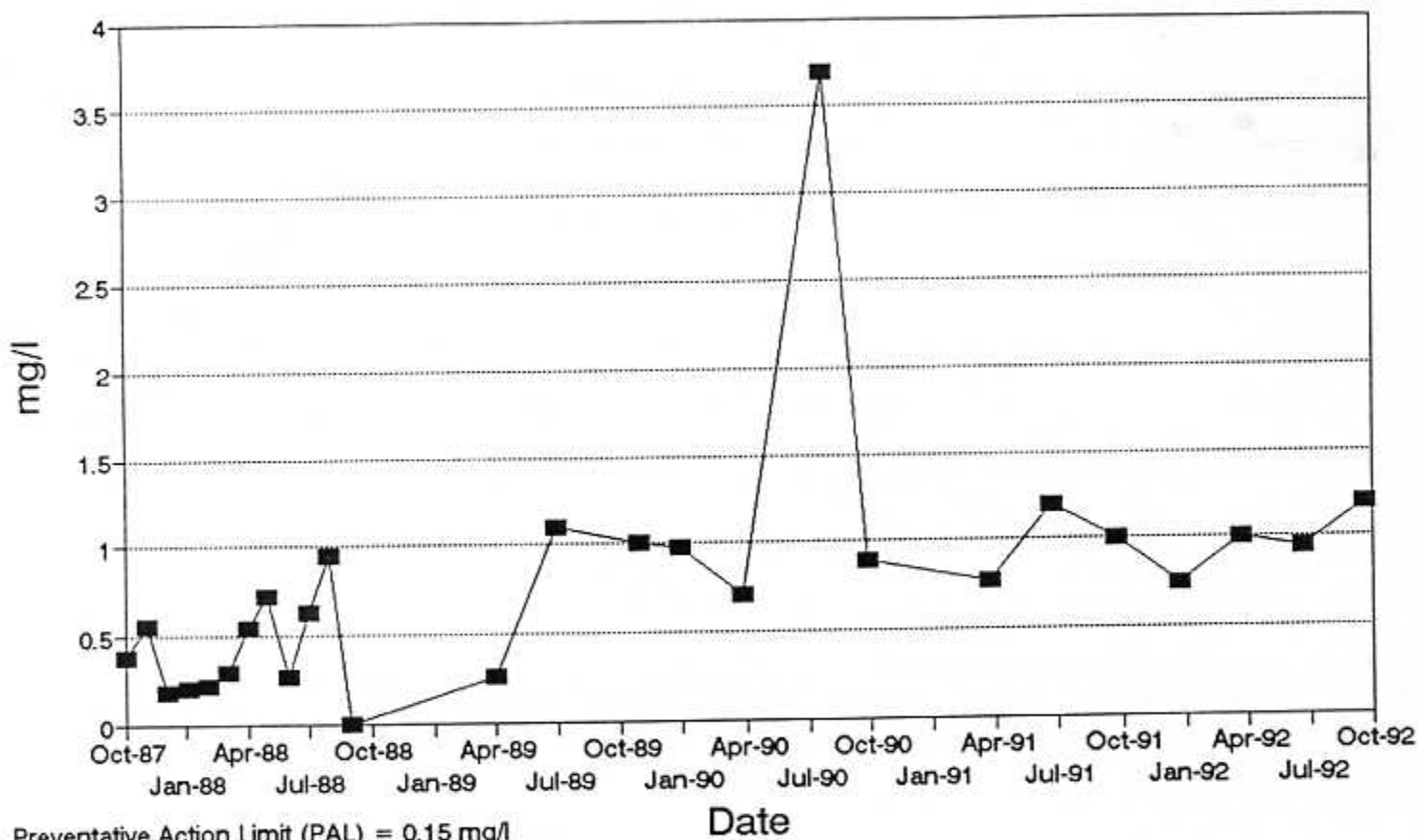
Groundwater Quality Results

Iron - MW 1005



Groundwater Quality Results

Iron - MW 1005P

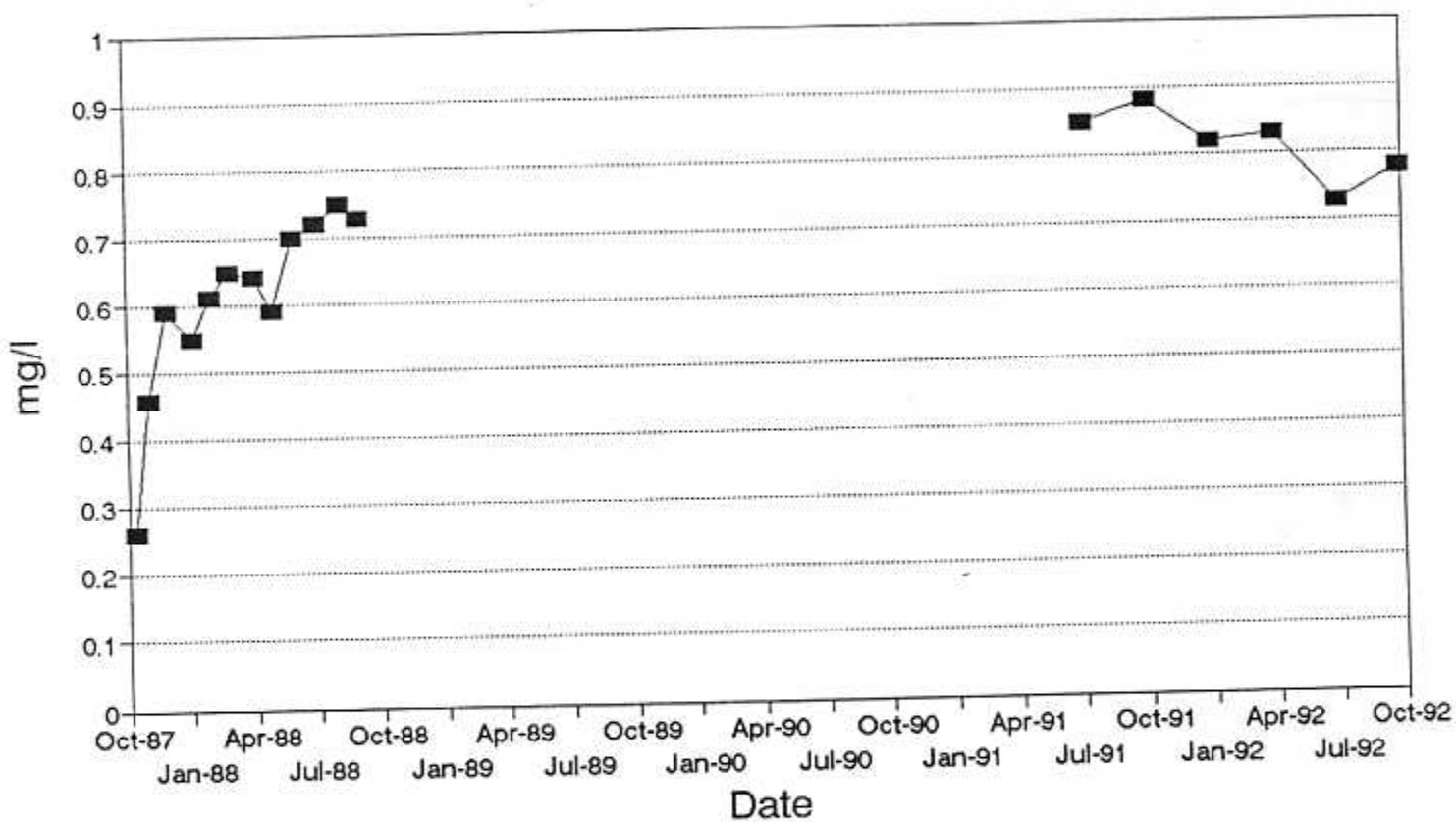


Preventative Action Limit (PAL) = 0.15 mg/l

Enforcement Standard (ES) = 0.3 mg/l

Groundwater Quality Results

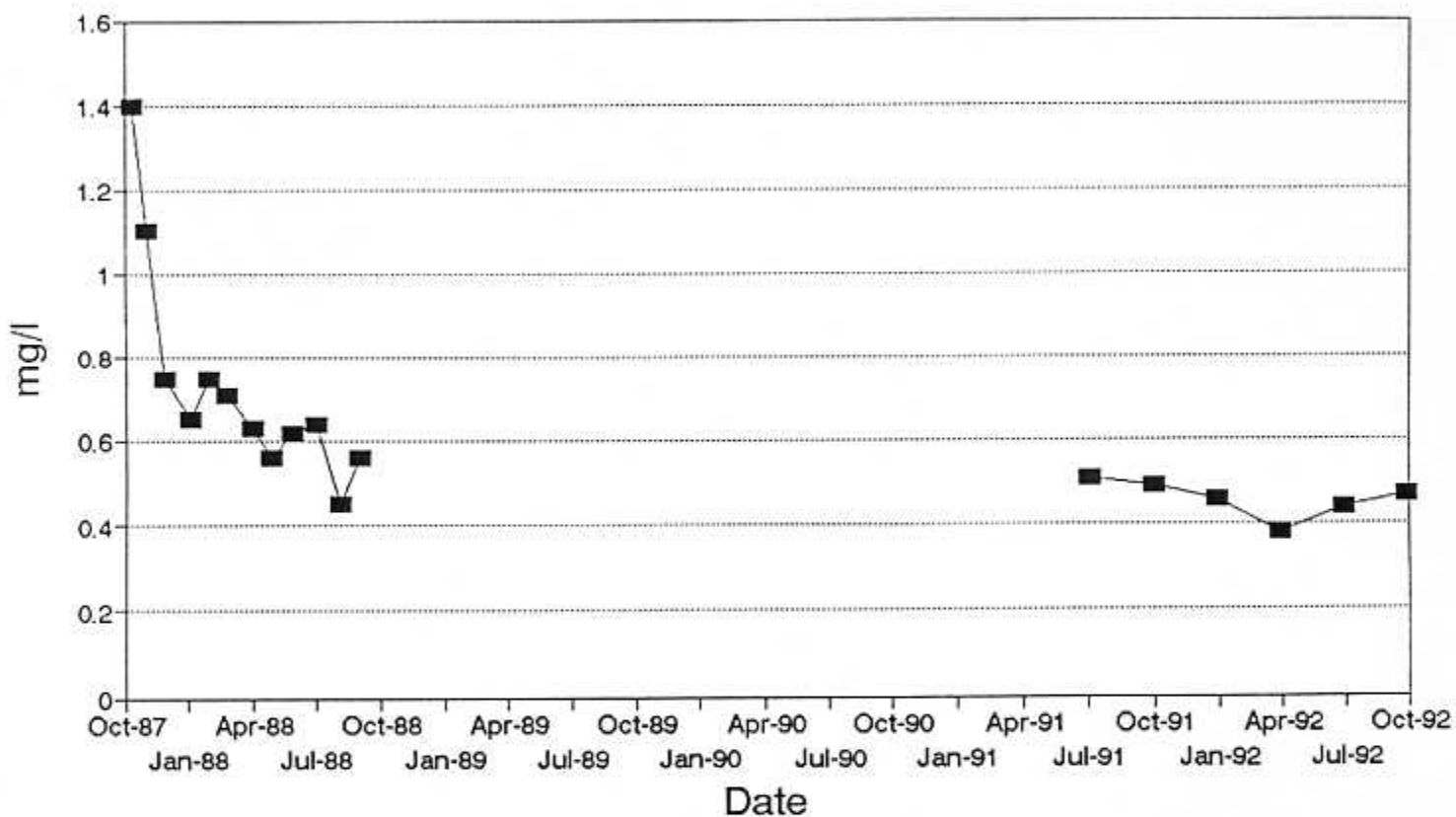
Manganese - MW1000P



Preventative Action Limit (PAL) = 0.025 mg/l

Enforcement Standard (ES) = 0.05 mg/l

Groundwater Quality Results Manganese - MW1005

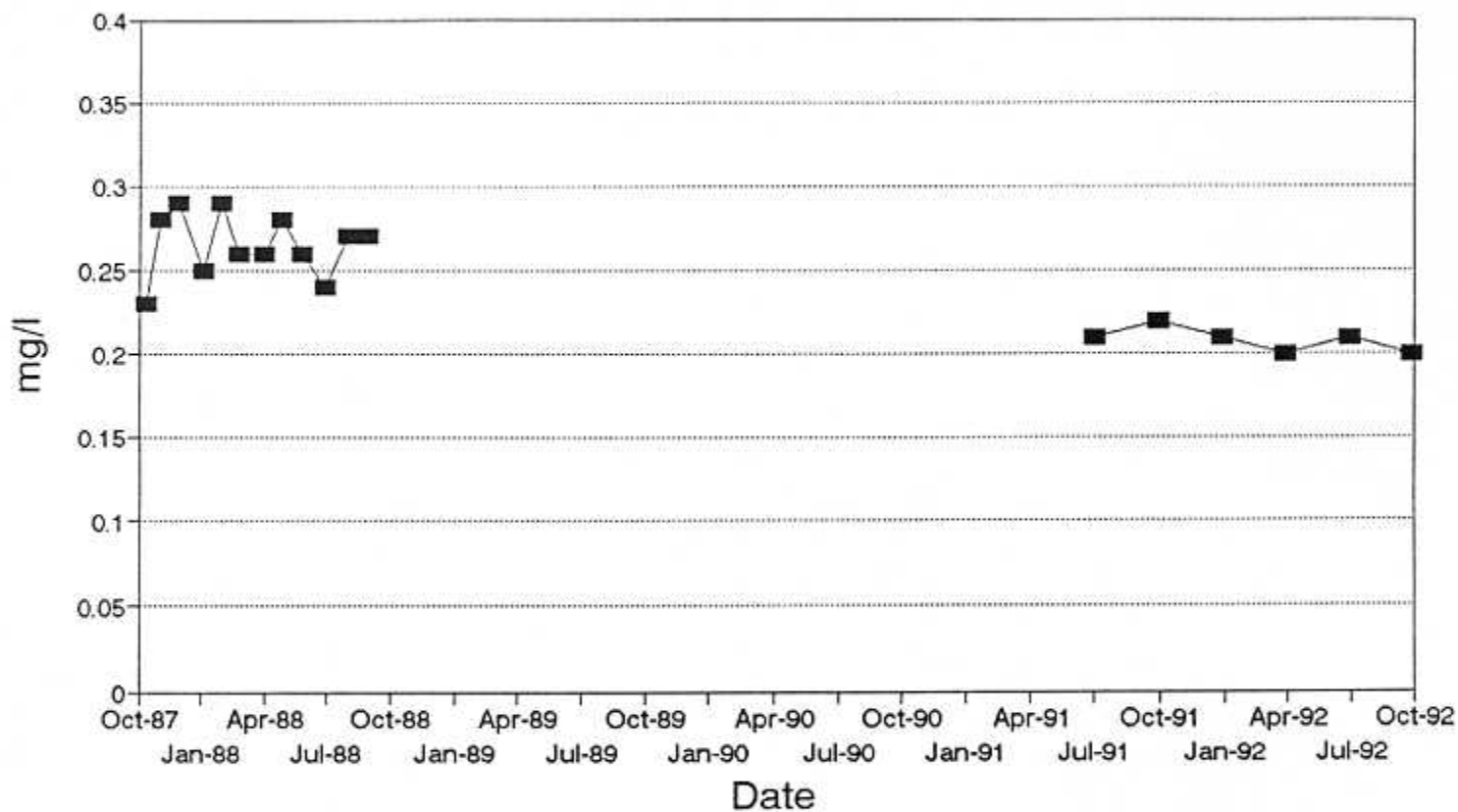


Preventative Action Limit (PAL) = 0.025 mg/l

Enforcement Standard (ES) = 0.05 mg/l

Groundwater Quality Results

Manganese - MW1005S

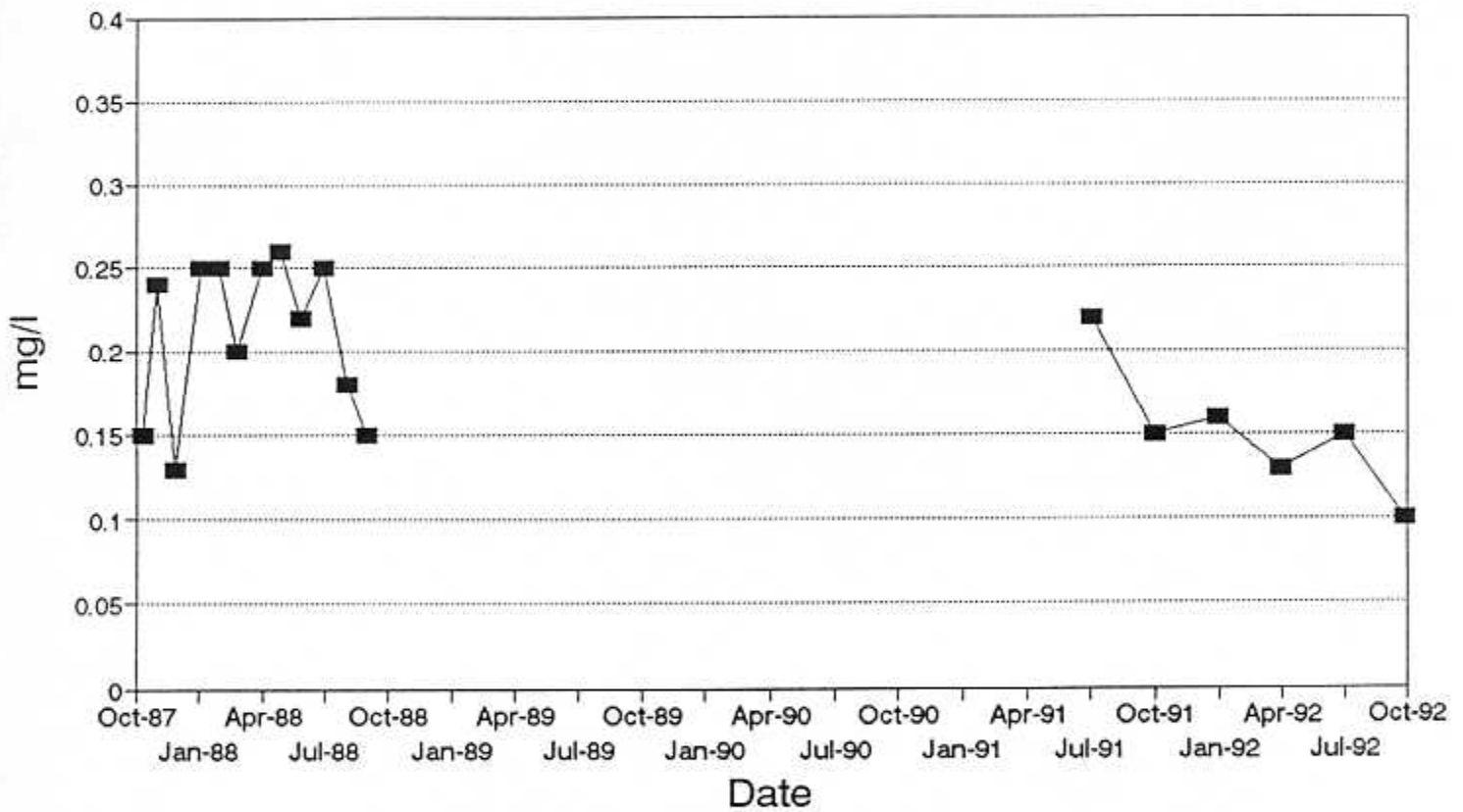


Preventative Action Limit (PAL) = 0.025 mg/l

Enforcement Standard (ES) = 0.05 mg/l

Groundwater Quality Results

Manganese - MW1005P



Preventative Action Limit (PAL) = 0.025 mg/l

Enforcement Standard (ES) = 0.05 mg/l